

**AQUAFILLER 6400-00**
primer

PAINT TYPE	Water-borne, acrylic high solid primer.
USAGE	Wooden laths and doors as well as MDF and fibre boards indoors. Can also be used as a primer for wood aluminium windows on the parts that are protected from weather strain. Before using the product, the manufacturer should be contacted to check the suitability of the product for the object in question.
SPECIAL PROPERTIES	AQUAFILLER 6400-00 dries quickly and is easy to sand. AQUAFILLER 6400-00 gives a surface that has good filling properties and can be top coated with water-borne paints. AQUAFILLER 6400-00 can be used e.g. for wood aluminium windows but not directly outdoors.

TECHNICAL DATA	
Solids	abt. 54 ±2 % by volume abt. 70 ±2% by weight
Total mass of solids	abt. 1100 g/l
Volatile organic compound (VOC)	abt. 9 g/l
Theoretical spreading rate	6,6 m ² /l (wet film 150 µm, dry film 82 µm) 3,3 m ² /l (wet film 300 µm, dry film 165 µm)
Drying time, +23°C, relative humidity 50% (glass plate 120 µm)	
- dust free	after 10 min
- touch dry	after 20 min
Overcoatable	after 1 h
	The drying times given are indicative because the product is intended for use on wooden substrates.
Thinner, clean up	Water
Finish	Matt
Colours	White
SAFETY MARKINGS	See Safety Data Sheet.

DIRECTION FOR USE**Surface preparation**

The surface must be clean and dry.
The moisture content of the wood is to be below 20%.

Application conditions

The temperature of the air, the surface and the paint shall be above +15°C and the relative humidity of the air below 80% during the time of application and drying.
The best result is achieved when the temperature of the air is +23 - +38°C, the relative humidity of the air 50 - 70% and the ventilation is good.

Application

Before use stir the paint thoroughly.
Apply the paint by spray.
It is recommended to use undiluted, but can be thinned when required with water (0-10%).

**ADDITIONAL
INFORMATION**

The storage stability is shown on the label. Store in a tightly closed containers. The best storage temperature is +10°C - +25°C.

MUST NOT FREEZE.

The information of this data sheet is normative and based on laboratory tests and practical experience. Teknos guarantees that the product quality conforms to our quality system. Teknos accepts, however, no liability for the actual application work, as this is to a great extent dependent on the conditions during handling and application. Teknos accepts no liability for any damage resulting from misapplication of the product. This product is intended for professional use only. This implies that the user possesses sufficient knowledge for using the product correctly with regard to technical and working safety aspects. The latest versions of Teknos data sheets, material safety data sheets and system sheets are on our home pages www.teknos.com.



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