

**TEKNOCRYL PRIMER 3**
Acrylic Primer

PAINT TYPE	TEKNOCRYL PRIMER 3 is a thixotropic anticorrosive primer based on acrylic resin.
USAGE	Used as primer in acrylic coating systems K50.
SPECIAL PROPERTIES	The paint has good adhesion to blast-cleaned steel, zinc-coated steel and light metal. Does not contain halogenated hydrocarbons.

TECHNICAL DATA**Solids** 43 ±2% by volume**Total mass of solids** abt. 760 g/l**Volatile organic compound (VOC)** abt. 500 g/l

Recommended film thickness and theoretical spreading rate	Dry film (µm)	Wet film (µm)	Theoretical spreading rate (m ² /l)
	40	93	10,8
	80	186	5,4

As many of the paint's properties will change if too thick coats are applied, it is not recommended that the product is applied to a film thickness that is more than double of the thickest recommended film.

Practical spreading rate The values depend on the application technique, surface conditions, overspray, etc.**Drying time at +23°C / 50% RH (dry film 40 µm)**

- dust free (ISO 9117-3:2010) after ½ h

- touch dry (ISO 9117-5:2012) after 1 h

Overcoatable, 50% RH (dry film 40 µm)

	by itself, with TEKNOCRYL 90 or with PLASTONI	
surface temperature	min.	max.
0°C	after 6 h	-
+23°C	after 3 h	-

Increase in film thickness and rise in the relative humidity of the air in the drying space usually slow down the drying process.

Thinner, clean up TEKNOSOLV 9502, TEKNOSOLV 1639**Finish** Matt**Colours** White and grey**SAFETY MARKINGS** See Safety Data Sheet.

PTO

DIRECTION FOR USE**Surface preparation**

Remove from the surfaces any contaminants that might be detrimental to surface preparation and painting. Remove also water-soluble salts by using appropriate methods. The surfaces are prepared according to the different materials as follows:

STEEL SURFACES: Remove mill scale and rust by blast cleaning to preparation grade Sa 2½ (standard ISO 8501-1). Roughening the surface of thin-plate improves the adhesion of the paint to the substrate.

ZINC SURFACES: Hot-dip-galvanized steel structures that are exposed to atmospheric corrosion can be painted if the surfaces are sweep blast-cleaned (SaS) till matt all over. Suitable cleaning agents are, e.g. aluminium oxide and natural sand. It is not recommended according to standard ISO 12944-5 to paint hot-dip-galvanized objects that are subjected to immersion strain. Painting of hot-dip-galvanized objects that are subjected to immersion strain must be discussed separately with Teknos.

ALUMINIUM SURFACES: Treat the surfaces with RENSA STEEL washing agent for galvanized surfaces. Surfaces that are exposed to weathering are also roughened up with sweep blast-cleaning (AlSaS) or sanding.

OLD PAINTED SURFACES SUITABLE FOR OVERCOATING: Any impurities that might be detrimental to the application of paint (e.g. grease and salts) are removed. The surfaces must be dry and clean. Old, painted surfaces that have exceeded the maximum overcoating time are to be roughened as well. Damaged parts are prepared in accordance with the requirements of the substrate and the maintenance coating.

The place and time of the preparation are to be chosen so that the prepared surface will not get dirty or damp before the subsequent treatment.

Prefabrication primer

KORRO PVB Prefabrication Primer, KORRO E Epoxy Prefabrication Primer, KORRO SE Zinc Epoxy Prefabrication Primer and KORRO SS Zinc Silicate Prefabrication Primer can be used, when required.

Application conditions

The surface to be painted must be dry. The temperature of the ambient air, the surface and the paint shall be above 0°C and the relative air humidity below 80% during the application and drying period. Additionally the temperature of the surface to be painted and the paint must be at least 3°C above the dew point of the ambient air.

Application

Before use stir the paint thoroughly.

Apply preferably by airless spray, since only this method provides the recommended film thickness in a single operation. Airless spray nozzle 0.015". Brush application can be used for touching up and painting small areas.

ADDITIONAL INFORMATION

The storage stability is shown on the label. Store in a cool place and in tightly closed containers.

Additional instructive information for surface preparation can be found in standards EN ISO 12944-4 and ISO 8501-2.

The information of this data sheet is normative and based on laboratory tests and practical experience. Teknos guarantees that the product quality conforms to our quality system. Teknos accepts, however, no liability for the actual application work, as this is to a great extent dependent on the conditions during handling and application. Teknos accepts no liability for any damage resulting from misapplication of the product. This product is intended for professional use only. This implies that the user possesses sufficient knowledge for using the product correctly with regard to technical and working safety aspects. The latest versions of Teknos data sheets, material safety data sheets and system sheets are on our home pages www.teknos.com.



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