
TYPE	Water borne primer
USE	Air-drying primer for wood, MDF, masonite and chipboards, for interior use.
SPECIAL PROPERTIES	Good anti-blocking properties. Good sanding properties. Good substrate preparations for subsequent coatings. Can be over-coated with TEKNOCOAT 1633, AQUACOAT 2650 and AQUACOAT 2670.

TECHNICAL DATA

Solids	2800-00: Approx. 43 vol.-% 2800-02: Approx. 38 vol.-%	
Total mass of solids	2800-00: 808 g/l 2800-02: 370 g/l	
Volatile organic compound (VOC)	See Safety Data Sheet.	
Recommended film thickness and theoretical spreading rate	Film thickness (g/m ²) 50-100	Theoretical spreading rate (m ² /l) Approx. 10
Drying time at +20 °C / 50 % RH		
- dust dry	30 minutes	
- abrasive dry	Approx. 1 hour	
Drying time at +50 °C / 50 % RH		
- dust dry	10-15 minutes	
- abrasive dry	Approx. 15 minutes	
Drying time at +80 °C / 50 % RH		
- dust dry	5-7 minutes	
- abrasive dry	Approx. 10 minutes	

The above drying times are based on 50-100 g wet coat per m². Before stacking ensure that components are sufficiently cool to prevent the stack temperature exceeding 25 °C. This will reduce the possibility of blocking.

Thinner	See page 2.
Finish	2800-00: Matt. 2800-02: Semigloss.
Colours	Is supplied in white and clear.
Storage	See additional information.

HEALTH AND SAFETY See Safety Data Sheet.

DIRECTIONS FOR USE**Surface preparation**

The wood must be free from wood dust and contamination.

Application

<u>Equipment</u>	<u>Thinner</u>	<u>Suggested viscosity</u> <u>DIN-cup 4 mm 20 °C</u>
Air	Water	35-50 s
Airless	Water	50-60 s
Airmix/Aircoat	Water	50-60 s

ADDITIONAL INFORMATION

Certain timbers such as cedar, ash, oak, mahogany etc. contain waterborne extractives, which can leach through the coating and stain opaque finishes. Please contact our technical department for further information.

Storage: See label.

Store in a tightly closed container.

The product must be stored frost-free.

The above information is normative and based on laboratory tests and practical experiences. The information is noncommittal, and we cannot accept liability for the results obtained under working conditions beyond our control, and consequently the buyer or the user is not released from the obligation to test the suitability of our products for specific means and application methods under the actual application conditions. Our liability covers only damage caused directly by defects in the products supplied by Teknos. The latest versions of Teknos' Technical Data Sheets and Safety Data Sheets are available from our homepage www.teknos.com.
