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TECHNICAL DATASHEET

Page:1 of 2

Product name:	TEKNOCOAT AQUA SEALER 234-165 1000 WHITE
Colour code:	1000 WHITE

Description & Intended use:

Waterborne spray finish which is recommended for the industrial lacquering of wood- based substrates.

Characteristics:

Viscosity:	25 ± 5 sec. DIN 6mm/20°C*
Density at 20°C:	1,4 ± 0,1 kg/l
Solid Content:	68 ± 5 by weight %
Pigments:	Contains no lead-, cadmium- or chromate pigments
VOC:	max. 5%
Classification:	No migration of hazardous materials such as heavy metals.

Application:

Preparation:	Stir well before use
Hardener:	None
Thinner:	If required, adjust viscosity with water
Viscosity:	As delivered
Application:	Spray
Drying:	10 – 15s at 130°C jet air dryer, with airspeed of 25 – 30 m/s and a
	fresh air proportion of 15%. Sufficient drying should be checked be
	preliminary tests.
Storage:	The product should be stored between 5°C and 30°C. At a temperature
	of $23 \pm 2^{\circ}$ C the product has a shelf life of up to 6 month, from produce
	date, in its original sealed trading unit. Higher temperatures reduce the
	shelf life. Protect from sunlight and frost.

*Determined on day of product release.

Application technology advice, technical data or recommendations are carried out to the best of our ability, albeit non-binding exluding warranty and limitation on liability. This data sheet will be rendered invalid as soon as replaced by a revised version. Please request the latest version.

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Page:2 of 2

Product name:TEKNOCOAT AQUA SEALER 234-165 1000 WHITEColour code:1000 WHITE

- **Cleaning:** Clean equipment with water directly after use.
- **Precautions:** Refer to Health and Safety Data Sheet.
- Health & Safety: Refer to Health and Safety Data Sheet.

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