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PRODUCT NAME 03 11.02.2022	TEKNOLAC PRIMER 2275-10L		
PRODUCT DESCRIPTION	Fast drying alkyd primer.		
INTENDED USE	Primer for rotor- /stator component from ventilators.		
SEICIAL CHARACTERISTICS OF THE COATING	<ul style="list-style-type: none"> - fast drying - good corrosion protection - heavy metal free Suitable for using in automatic spraying.		
TECHNICAL DATA			
Solid content	67 ± 2 by weight.-% 45 ± 2 by volume.-%		
Density (ready-made system)	1.47 ± 0.05 g/cm ³		
Volatile organic compound (VOC)	approx. 479 g/l		
Recommended film thickness and theoretical spreading rate	dry film (µm)	wet film (µm)	Theoretical spreading rate (m ² /kg)
	20	45	15.2
	30	70	10.1
	As many of the paint's properties will change if too thick coats are applied, it is not recommended that the product is applied to a film thickness that is more than double of the thickest recommended film.		
Practical spreading rate	The values depend on application technique, surface conditions, overspray, etc.		
Drying time, +23°C / 50 % RH (dry film thickness 30 µm)			
<ul style="list-style-type: none"> - dust dry (ISO 1517:1973) - touch dry (DIN 53150:1995) - drying condition 	after 20 min after 1 h 50°C 30 min (ready for installation)		
Overcoatable, 50 % RH (dry film thickness 30 µm)			
	with itself or with topcoats of the TEKNOLAC-series		
	Surface temperature	min.	max.
	+5°C	over night	-
	+23°C	after 4 h	-
	The given values of drying time and overcoatability can change due to film thickness and drying conditions.		
Diluent / thinner and cleaning of equipment	TEKNOSOLV 6750		
Gloss	Matt		
Colorshades	RAL 9005		
SAFETY MARKINGS	See Material safety data sheet		

DIRECTION FOR USE	
Surface preparation	<p>Remove from the surface any contaminants that might be detrimental to surface preparation and coating. Remove also water-soluble salts by using appropriate methods. The surface should be prepared as follows:</p> <p>STEEL SURFACES: Remove mill scale and rust by blast cleaning to preparation grade Sa 2½ (standard ISO 8501-1). Roughening the surface of thin-plate improves the adhesion of the paint to the substrate.</p> <p>OLD PAINTED SURFACES SUITABLE FOR OVERCOATING: Any impurities that might be detrimental to the application of paint (e.g. grease and salts) are to be removed. The surface must be dry and clean. Old, painted surfaces that have exceeded the maximum over coating time are to be roughened as well.</p> <p>The place and the time of the preparation are to be chosen so that the prepared surface will not get dirty or damp before subsequent treatment.</p>
Application conditions	<p>The surface to be painted must be dry and the relative air humidity below 80%. During the application and drying period the temperature of the ambient air and the surface shall be at least above +5°C and the temperature of the paint must be at least 3°C above the dew point of the ambient air.</p>
Application	<p>Before use stir the paint thoroughly.</p> <p>Apply the paint with conventional spray, airless spray or brush. Can be diluted with up to 5% TEKNOSOLV 7650 if required. Airless spray nozzle 0.011- 0.015".</p>
ADDITIONAL INFORMATION	<p>The storage stability is shown on the label. Store in a cool place and in a tightly closed can.</p> <p>You can find instructions about the surface preparation in the norms EN ISO 12944-4 and ISO 8501-2.</p>

The information on this data sheet is normative and based on laboratory tests and practical experience. Teknos guarantees that the product quality conforms to our quality system. Teknos accepts, however, no liability for the actual application work, as this is to a great extent dependent on the conditions during handling and application. Teknos accepts no liability for any damage resulting from misapplication of the product. This product is intended for professional use only. This implies that the user possesses sufficient knowledge for using the product correctly regarding technical and working safety aspects. The latest version of Teknos data sheets, material safety data sheets and system sheets are on our homepage www.teknos.com.