

TECHNICAL DATASHEET

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Product name: **TEKNOCOAT AQUA PRIMER 224-162 1001 WHITE OPAQUE**
Colour code: **1001 WHITE OPAQUE**

Description & Intended use:

Waterborne pigmented spray finish which is recommended for the industrial lacquering of wood- based substrates.

Characteristics:

Viscosity: 25 ± 5 sec. DIN 6mm/20°C*
Density at 20°C: 1,6 ± 0,1 kg/l
Solid Content: 67 ± 5 by weight %
Pigments: Contains no lead-, cadmium- or chromate pigments
VOC: max. 4%
Classification: No migration of hazardous materials such as heavy metals.

Application:

Preparation: Stir well before use
Hardener: None
Thinner: If required, adjust viscosity with water
Viscosity: As delivered
Application: Spray
Drying: 10 – 15s at 130°C jet air dryer, with airspeed of 25 – 30 m/s and a fresh air proportion of 15%. Sufficient drying should be checked be preliminary tests.

Storage: The product should be stored between 5°C and 30°C. At a temperature of 23 ± 2°C the product has a shelf life of up to 6 month, from produce date, in its original sealed trading unit. Higher temperatures reduce the shelf life. Protect from sunlight and frost.

*Determined on day of product release.

Application technology advice, technical data or recommendations are carried out to the best of our ability, albeit non-binding excluding warranty and limitation on liability. This data sheet will be rendered invalid as soon as replaced by a revised version. Please request the latest version.

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Cleaning: Clean equipment with water directly after use.

Precautions: Refer to Health and Safety Data Sheet.

Health & Safety: Refer to Health and Safety Data Sheet.