

**INERTA PRIMER 3 A**
Epoxy Primer

PAINT TYPE	INERTA PRIMER 3 A is a two-pack epoxy reactive primer.
USAGE	Used as a priming coat in chemical resistant Epoxy Coating Systems K17.
SPECIAL PROPERTIES	INERTA PRIMER 3 A withstands heavy abrasion, oil, grease and solvents, and in epoxy systems also chemicals. The paint comes up to the specifications of Swedish Standard SS 185201. The paint has been approved for use in the Russian Nuclear Power Plants. Report Nos. 3800-02/1075 and 3800-02/1299. The paint complies with requirements of GOCT P 51102-97.

TECHNICAL DATA

Mixing ratio	Base (Comp. A): Hardener (Comp B): INERTA PRIMER 3 A HARDENER	4 parts by volume 1 part by volume
Pot life, +23 °C	6 h	
Solids	50 ±2% by volume	
Total mass of solids	abt. 990 g/l	
Volatile organic compound (VOC)	abt. 440 g/l	
Recommended film thickness and theoretical spreading rate	Dry film (µm)	Wet film (µm) Theoretical spreading rate (m ² /l)
	60	120 8,3
	80	160 6,3
	100	200 5,0

As many of the paint's properties will change if too thick coats are applied, it is not recommended that the product is applied to a film thickness that is more than double of the thickest recommended film.

Practical spreading rate The values depend on the application technique, surface conditions, overspray, etc.

Drying time, +23°C / 50% RH (dry film 60 µm)

- dust free (ISO 9117-3:2010) after 1 h
- touch dry (ISO 9117-5:2012) after 5 h

Overcoatable, 50% RH (dry film 60 µm)

surface temperature	by itself, with INERTA 51 A or INERTA 50 A for objects in ATMOSPHERIC exposure		by itself, with INERTA 51 A or INERTA 50 A for SUBMERGED objects	
	min.	max.*	min.	max.*
+10°C	after 12 h	after 6 months	after 36 h	after 7 days
+23°C	after 4 h	after 6 months	after 12 h	after 7 days

* Maximum overcoating interval without roughening.

Increase in film thickness and rise in the relative humidity of the air in the drying space usually slow down the drying process.

Thinner, clean up	TEKNOSOLV 9506
Finish	Semi-matt
Colours	Red and yellow
SAFETY MARKINGS	See Safety Data Sheet.

PTO

DIRECTION FOR USE**Surface preparation**

Remove from the surfaces any contaminants that might be detrimental to surface preparation and painting. Remove also water-soluble salts by using appropriate methods. The surfaces are prepared according to the different materials as follows:

STEEL SURFACES: Remove mill scale and rust by blast cleaning to preparation grade Sa 2½ (standard ISO 8501-1). Roughening the surface of thin-plate improves the adhesion of the paint to the substrate.

OLD PAINTED SURFACES SUITABLE FOR OVERCOATING: Any impurities that might be detrimental to the application of paint (e.g. grease and salts) are removed. The surfaces must be dry and clean. Old, painted surfaces that have exceeded the maximum overcoating time are to be roughened as well. Damaged parts are prepared in accordance with the requirements of the substrate and the maintenance coating.

The place and time of the preparation are to be chosen so that the prepared surface will not get dirty or damp before the subsequent treatment.

Prefabrication primer

KORRO E Epoxy Prefabrication Primer can be used, when required.

Mixing of the components

Take into consideration the pot life of the mixture when estimating the amount to be mixed at a time. Before painting the base and hardener are mixed in right proportion. Stir thoroughly down to the bottom of the vessel. Inadequate stirring or incorrect mixing ratio results in imperfect curing and impaired film properties.

Application conditions

The surface to be painted must be dry. During the application and drying period the temperature of the ambient air, the surface and the paint shall be above +10°C and the relative air humidity below 80%. Additionally the temperature of the surface to be painted and the paint must be at least 3°C above the dew point of the ambient air.

Application

Before use stir the paint thoroughly.

If required, dilute the paint with TEKNOSOLV 9506.

Apply preferably by airless spray as only this method provides the recommended film thickness in a single operation. Use airless spray nozzle 0.017 - 0.021". Brush can be used for touching up and painting small areas.

ADDITIONAL INFORMATION

The storage stability is shown on the label. Store in a cool place and in tightly closed containers.

Additional instructive information for surface preparation can be found in standards EN ISO 12944-4 and ISO 8501-2.

The information of this data sheet is normative and based on laboratory tests and practical experience. Teknos guarantees that the product quality conforms to our quality system. Teknos accepts, however, no liability for the actual application work, as this is to a great extent dependent on the conditions during handling and application. Teknos accepts no liability for any damage resulting from misapplication of the product. This product is intended for professional use only. This implies that the user possesses sufficient knowledge for using the product correctly with regard to technical and working safety aspects. The latest versions of Teknos data sheets, material safety data sheets and system sheets are on our home pages www.teknos.com.



EN_1312_Tuoteseloste.pdf