
TYPE	Water borne primer.
USE	Industrial surface treatments of MDF and other wooden substrates
SPECIAL PROPERTIES	Fast drying primer with good surface appearance.

TECHNICAL DATA

Density	Approx.1.3-1.4 kg/l
Solids by weight	Approx. 55-60 %
Volatile organic compound (VOC)	See Safety Data Sheet.
Storage	Protected against frost and not above 30°C. Storage: See label. Store in a tightly closed container.
Application	Roller coating.
Drying method	Air or oven drying.

DIRECTIONS FOR USE

Application data	To be applied 1-2 times depend on the character of the surface. The surface should be well smoothed to reduce rising of wood fibres. Sanding is recommended.		
Drying	At 60 % RH	<u>20 °C</u>	<u>40 °C</u>
	Dry for sanding	Approx.45 min.	Approx.20 min.
	Dry for stacking	Approx.2 hours	Approx.1 hour
	The drying times are based on an amount applied of 100 g wet lacquer per m ² and efficient ventilation. After forced drying the objects should be cooled to 30 °C before stacking.		
Recommended amount to be applied	100-150 g/m ² .		
Cleaning of equipment	Tools should be cleaned with water or detergent for water borne lacquer TEKNOCLEAN 1949.		

HEALTH AND SAFETY See Safety Data Sheet.

ADDITIONAL INFORMATION Before use stir the paint thoroughly.
Should not be applied or left to dry at temperatures below 18 °C.
For evaluation of ventilation please contact Teknos consultant.