
TYPE	Water borne pigmented primer for blocking discoloration of knots
USE	For pine wood panels Only for indoor use
SPECIAL PROPERTIES	Low pH, very important with careful cleaning of equipment before and after use

TECHNICAL DATA

Density	Approx. 1.28 kg/l
Solids	Approx. 51 % by weight Approx. 37 % by volume
Volatile organic compound (VOC)	See Safety Data Sheet
Storage	See label
System	TEKNOCOAT AQUA PRIMER 1867-00 is normally sprayed in one layer, 90-150 g/m ² . Best resistance against knot discoloration is achieved when applying two thin layers compared to one thick layer. Only flutter or very slight sanding is recommended. Overcoating with water borne topcoats.

DIRECTIONS FOR USE

Application method	Conventional spraying Airless spraying Airmix spraying						
Drying time	<table><thead><tr><th></th><th>20 °C</th><th>20 min / 50 °C</th></tr></thead><tbody><tr><td>Handable</td><td>2 h</td><td>After cooling</td></tr></tbody></table>		20 °C	20 min / 50 °C	Handable	2 h	After cooling
	20 °C	20 min / 50 °C					
Handable	2 h	After cooling					
Thinner	Water						
Cleaning	Water						

HEALTH AND SAFETY	See Safety Data Sheet
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