
TYPE	Two component acid curing clear lacquer.
USE	For all types of wood and fibreboards. Adapted for use on UV- based primers. Well fitted for line-application. Only for interior use.
SPECIAL PROPERTIES	Very fast drying. Very good surface resistance (Möbelfakta). Very good sanding properties. No aromatics. Low formaldehyde cleavage.

TECHNICAL DATA

Gloss (60°)	5-80 units Gardner
Viscosity	78-82 s, DIN-Cup 4
Density	0.95 kg/l
Solids	35 % by weight 28 % by volume
Volatile organic compound (VOC)	See Safety Data Sheet.
Storage	Storage: See label.
Mixing ratio	9 % by weight HARDENER 1399-12 10 % by volume
Pot life	24 hours
System	Can be used as one coat paint, as primer and as topcoat. Do you wish a lighter appearance use TEKNOCOAT 1684-1X as primer. Highest recommended amount applied 300 g/m ² .

DIRECTIONS FOR USE

Application method	Conventional, high pressure, automatic spraying, curtain and roller coating.			
Drying		<u>20 °C</u>	<u>50 °C</u>	<u>70 °C</u>
	Dry for handling	60 min	30 min.	15 min.
	Dry for stacking	8 hours	1-2 hours	30-40 min.
Hardener	HARDENER 1399-12			
Thinner	TEKNOSOLV 1135-93			
Cleaning	TEKNOSOLV 1135-93			

HEALTH AND SAFETY	See Safety Data Sheet.
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