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| <b>TYPE</b>               | Two-component acid curing primer.   |
| <b>USE</b>                | For all types of wood and fibreboards. Well fitted for line-application. Only for interior use.         |
| <b>SPECIAL PROPERTIES</b> | Fast drying. Good filling properties. Good sanding properties. No aromatics. Low formaldehyde emission. |

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**TECHNICAL DATA**

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| <b>Gloss (60°)</b>                     | Matt   |
| <b>Delivery viscosity</b>              | 40-45 s, DIN-cup 6, 20 °C  |
| <b>Specific density</b>                | 1.22-1.28 kg/l depending on colour.  |
| <b>Solids</b>                          | Approx. 62 % by weight<br>Approx. 45 % by volume   |
| <b>Volatile organic compound (VOC)</b> | See Safety Data Sheet.   |
| <b>Storage</b>                         | Storage: See label.  |
| <b>Mixing ratio</b>                    | 10 % by weight HARDENER 1399-12.<br>13 % by volume   |
| <b>Pot life</b>                        | 24 hours when thinned to 20 s DIN 4, 20°C  |
| <b>System</b>                          | To be topcoated with Acid Curing coating or TEKNOCOAT 1678-1X, 100-120 g/m <sup>2</sup> .<br>Water borne topcoat is not recommended.<br>Highest recommended amount applied, 300 g/m <sup>2</sup> . |

**DIRECTIONS FOR USE**

|                           |   |              |              |
|---------------------------|---|--------------|--------------|
| <b>Application method</b> | Conventional-, airless-, automatic- and electrostatic spraying.<br>Curtain coating. |              |              |
| <b>Drying</b>             |   | <u>20 °C</u> | <u>50 °C</u> |
|                           | Dry for handling  | 2-4 hours    | 30-45 min.   |
|                           | Dry for stacking  | 6-8 hours    | 1-2 hours    |
| <b>Hardener</b>           | HARDENER 1399-12 and for electrostatic spraying HARDENER 1398-12.                   |              |              |
| <b>Thinner</b>            | TEKNOSOLV 1135-93 and for electrostatic spraying TEKNOSOLV 1135-81.                 |              |              |
| <b>Cleaning</b>           | TEKNOSOLV 1135-93 and for electrostatic spraying TEKNOSOLV 1135-80.                 |              |              |

**HEALTH AND SAFETY** See Safety Data Sheet.