

TECHNICAL DATA SHEET

1 06.12.2016

TEKNOCOAT PRIMER 1603-15

2-component primer 1603-15

TYPE Two-component acid curing primer.

USE For all types of detached wooden interiors and fibreboards. Well fitted for line-

application. Only for interior use.

SPECIAL PROPERTIES Fast drying. Very good filling properties. Good sanding properties. No aromatics. Low

formaldehyde emission.

TECHNICAL DATA

Gloss (60°) Matt

Delivery viscosity Thixotropic.

Specific density Approx. 1.32 kg/l

Solids Approx. 70 % by weight

Approx. 52 % by volume

Volatile organic compound

(VOC)

See Safety Data Sheet.

Storage: See label.

Mixing ratio 10 % by weight HARDENER 1399-12.

13 % by volume

Pot life 24 hours when thinned to 20 s DIN 4, 20 °C

System To be top coated with Acid Curing coating.

Water borne topcoat is not recommended.

Highest recommended amount applied, 2 x 150 g/m².

DIRECTIONS FOR USE

Application methodConventional-, automatic spraying, high-pressure and electrostatic spraying.

Drying $\underline{20 \, ^{\circ}\text{C}}$ $\underline{40 \, ^{\circ}\text{C}}$ $\underline{60 \, ^{\circ}\text{C}}$

Dry for handling 3 hours 45 min. 10 min. Dry for stacking 16 hours 60 min. 15 min.

HARDENER 1399-12 and for electrostatic spraying 1398-12.

Thinner TEKNOSOLV 1135-93 and for electrostatic spraying TEKNOSOLV 1135-81

Cleaning TEKNOSOLV 1135-93 and for electrostatic cleaning TEKNOSOLV 1135-80.

HEALTH AND SAFETY See Safety Data Sheet.

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