
TYPE	Two-component acid curing primer.
USE	For all types of detached wooden interiors and fibreboards. Well fitted for line-application. Only for interior use.
SPECIAL PROPERTIES	Fast drying. Very good filling properties. Good sanding properties. No aromatics. Low formaldehyde emission.

TECHNICAL DATA

Gloss (60°)	Matt
Delivery viscosity	Thixotropic.
Specific density	Approx. 1.32 kg/l
Solids	Approx. 70 % by weight Approx. 52 % by volume
Volatile organic compound (VOC)	See Safety Data Sheet.
Storage	Storage: See label.
Mixing ratio	10 % by weight HARDENER 1399-12. 13 % by volume
Pot life	24 hours when thinned to 20 s DIN 4, 20 °C
System	To be top coated with Acid Curing coating. Water borne topcoat is not recommended. Highest recommended amount applied, 2 x 150 g/m ² .

DIRECTIONS FOR USE

Application method	Conventional-, automatic spraying, high-pressure and electrostatic spraying.		
Drying	<u>20 °C</u>	<u>40 °C</u>	<u>60 °C</u>
	Dry for handling	45 min.	10 min.
	Dry for stacking	16 hours	60 min.
Hardener	HARDENER 1399-12 and for electrostatic spraying 1398-12.		
Thinner	TEKNOSOLV 1135-93 and for electrostatic spraying TEKNOSOLV 1135-81		
Cleaning	TEKNOSOLV 1135-93 and for electrostatic cleaning TEKNOSOLV 1135-80.		

HEALTH AND SAFETY See Safety Data Sheet.