
TYPE	UV-curing sealer.
USE	For sealing of wooden furniture parts.
SPECIAL PROPERTIES	The sealer has excellent adhesion on freshly sanded pine knots and may be sanded immediately upon curing. This data sheet applies for variants 11, 12 and 13.

TECHNICAL DATA

Delivery viscosity	23-30 s DIN CUP 4 at 20 °C.
Specific gravity	Approx. 1.12 kg/l
Solids, weight	100 %
Volatile organic compound (VOC)	See Safety Data Sheet.
Storage	Should not be exposed to temperatures above +40 °C. To be protected against direct sunlight. To be protected against frost. Storage: See label. Store in a tightly closed container.
Application method	(Closed) UV-spray equipment or vacuumat.
Drying method	UV-lamps.

DIRECTIONS FOR USE

Application data	No thinning. The lacquer is applied by UV-spray equipment, if necessary preheated to 30-35 °C. The substrates may be stacked immediately upon curing.
Drying	25-30 m/min. per lamp Ga and HG. Guideline depends on the type of lamps. For further information, please contact Teknos consultant.
Recommended amount to be applied	35-45 g/m ²
Cleaning	If necessary, the equipment may be cleaned with TEKNOSOLV 1129.

HEALTH AND SAFETY See Safety Data Sheet.**ADDITIONAL INFORMATION** The lacquer contains reactive acrylate.
The lacquer is irritating to skin and eyes.
Thus, the use of gloves and eye protection is recommended.
Take off immediately all contaminated clothing.
Application by spray is not recommended as spray mist increases the health hazards.