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|---------------------------|----------------------------------------------------------------------------------------------------------------|
| PAINT TYPE | One component acid curing lacquer. |
| USE | Industrial surface treatment of furniture and other wooden substrates. |
| SPECIAL PROPERTIES | Quick drying lacquer with good filling properties for industrial use. Robust and scratch resistant surface. |

TECHNICAL DATA

| | |
|----------------------------------------|-------------------------------------------------------------|
| Gloss | 1962-9125: 25 1962-9140: 40 1962-9670: 20 |
| Delivery viscosity | 32-40 s DIN 6 |
| Specific gravity | Approx. 0.98 kg/l |
| Solids, weight | Approx. 43 % |
| Total mass of solids | Approx. 445 g/l |
| Volatile organic compound (VOC) | See Safety Data Sheet. |
| Storage | Storage: See label. Store in a tightly closed container. |
| Application method | Spraying. |
| Drying method | Air, oven drying. |

Furniture test

| Field of application | | Basic demands | High demands | Extra high demands |
|----------------------|-----------------------|---------------|--------------|--------------------|
| I | Chairs/beds/shelves | | | X |
| II | Tables | | X | |
| III | Less exposed surfaces | | | X |

DIRECTIONS FOR USE

Application data

Mixing ratio: 10 parts lacquer
4-5 parts TEKNOSOLV 1181/1182

Drying

At RH 55%

| | | | |
|---------------|--------------|--------------|--------------|
| | <u>20 °C</u> | <u>40 °C</u> | <u>60 °C</u> |
| | 2 hours | 1 hour | 0.5 hour |
| For sanding: | 3 hours | 1.5 hour | 1 hour |
| For stacking: | | | |

The drying times are based on an applied amount of 100 g wet lacquer per m². After forced drying the substrates should be cooled to a temperature below 30 °C before stacking.

Recommended amount to be applied

2 x 100 g/m²

Cleaning

TEKNOSOLV 1181.

HEALTH AND SAFETY

See Safety Data Sheet.

ADDITIONAL INFORMATION

Stir well before use.
Should not be applied or left to dry at temperatures below 18 °C.
Should not be applied or left to dry at a relative humidity above 70 %.

The above information is normative and based on laboratory tests and practical experiences. The information is noncommittal, and we cannot accept liability for the results obtained under working conditions beyond our control, and consequently the buyer or the user is not released from the obligation to test the suitability of our products for specific means and application methods under the actual application conditions. Our liability covers only damage caused directly by defects in the products supplied by Teknos. The latest versions of Teknos' Technical Data Sheets and Safety Data Sheets are available from our homepage www.teknos.com.