
TYPE	Water borne primer for roller coating.
USE	Industrial treatment of MDF and other wooden substrates.
SPECIAL PROPERTIES	Fast-drying primer with good filling properties

TECHNICAL DATA

Density	Approx. 1.5-1.6 kg/l
Solids by weight	Approx. 60-65 %
Volatile organic compound (VOC)	See Safety Data Sheet.
Storage	Protected against frost and not above 30 °C. The storage stability is shown on the label. Store in a tightly closed can.
Application	Roller coating.
Drying method	Air- or oven-drying.

INSTRUCTION FOR USE

Application data	To be applied 1–2 times depend on the character of the surface. The surface should be well smoothed to reduce rising of wood fibres. Sanding is recommended.		
Drying times	At 60 % RH	<u>20 °C</u>	<u>40 °C</u>
	Dry to sand	approx. 45 min.	approx. 20 min.
	Dry for stacking	approx. 2 hours	approx. 1 hour
	The drying times are based on an amount applied of 100 g wet lacquer per m ² and efficient ventilation. After forced drying the objects should be cooled to +30 °C before stacking.		
Recommended amount to be applied	100-150 g/m ² .		
Cleaning of equipment	Tools should be cleaned with water or detergent for water borne lacquer TEKNOCLEAN 1949.		

HEALTH AND SAFETY See Safety Data Sheet.**ADDITIONAL INFORMATION** Before use stir the paint thoroughly.
Should not be applied or left to dry at temperatures below +18°C.
For evaluation of ventilation please contact Teknos consultant.