

TECHNICAL DATA SHEET

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AQUAFILLER 1155

Water borne primer 1155-00

TYPE Water borne primer for roller coating.

USE Industrial treatment of MDF and other wooden substrates.

SPECIAL PROPERTIES Fast-drying primer with good filling properties

TECHNICAL DATA

Density Approx. 1.5-1.6 kg/l

Solids by weight Approx. 60-65 %

Volatile organic compound

(VOC)

See Safety Data Sheet.

Storage Protected against frost and not above 30 °C.

The storage stability is shown on the label.

Store in a tightly closed can.

Application Roller coating.

Drying method Air- or oven-drying.

INSTRUCTION FOR USE

Application data To be applied 1–2 times depend on the character of the surface. The surface

should be well smoothed to reduce rising of wood fibres. Sanding is

recommended.

Drying times At 60 % RH $\underline{20 \, ^{\circ}\text{C}}$ $\underline{40 \, ^{\circ}\text{C}}$

Dry to sand approx. 45 min. approx. 20 min. Dry for stacking approx. 2 hours approx. 1 hour

The drying times are based on an amount applied of 100 g wet lacquer per m² and efficient ventilation. After forced drying the objects should be cooled to +30 °C before

stacking.

Recommended amount to be

applied

100-150 g/m².

Cleaning of equipment Tools should be cleaned with water or detergent for water borne lacquer

TEKNOCLEAN 1949.

HEALTH AND SAFETY See Safety Data Sheet.

ADDITIONAL INFORMATION Before use stir the paint thoroughly.

Should not be applied or left to dry at temperatures below +18°C. For evaluation of ventilation please contact Teknos consultant.

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