
TYPE	Water borne primer.
USE	Industrial surface treatment of furniture and other wooden substrates.
SPECIAL PROPERTIES	Quick drying product.

TECHNICAL DATA

Density	Approx. 1.26 kg/l
Solids	Approx. 54 % by weight Approx. 42 % by volume
Volatile organic compound (VOC)	See Safety Data Sheet.
Storage	To be protected against frost, but should not be exposed to temperatures above +30 °C. Storage: See label. Store in a tightly closed container.
Application method	Spray or roller depending on product.
Drying method	Oven drying or/and IR drying – min. 40-60°C

DIRECTIONS FOR USE

Application data	<u>Method</u> Spraying	<u>Thinner</u> Water	<u>Vol.-%</u> 5-10
	To be applied 1-2 times depend on the character of the surface. The surface should be well-smoothed to reduce rising of wood fibres. Sanding is recommended.		
Drying	At 60 % RH	<u>40 °C</u>	
	Dry for sanding	Approx. 20 min.	
	Dry for stacking	Approx. 1 hour	
	The drying times are based on an amount applied of 100 g wet primer per m ² and efficient ventilation. After forced drying the substrates should be cooled to a temperature below 30 °C prior to stacking.		
Recommended amount to be applied	1 x 100-130 g/m ²		
Cleaning of equipment	For cleaning of tools use water or TEKNOCLEAN 1950.		
HEALTH AND SAFETY	See Safety Data Sheet.		
ADDITIONAL INFORMATION	Stir well before use. Should not be applied or left to dry at temperatures below 18 °C. For evaluation of ventilation please contact Teknos consultant.		
