

## **TECHNICAL DATA SHEET**

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## **TEKNOCOAT AQUA PRIMER 1102-10**

Water borne primer

**TYPE** Water borne primer.

**USE** Industrial surface treatment of furniture and other wooden substrates.

SPECIAL PROPERTIES Quick drying product.

**TECHNICAL DATA** 

**Density** Approx. 1.26 kg/l

Solids Approx. 54 % by weight

Approx. 42 % by volume

Volatile organic compound (VOC) See Safety Data Sheet.

Storage To be protected against frost, but should not be exposed to temperatures above

+30 °C.

Storage: See label.

Store in a tightly closed container.

**Application method** Spray or roller depending on product.

**Drying method** Oven drying or/and IR drying – min. 40-60°C

**DIRECTIONS FOR USE** 

Application data Method Thinner Vol.-%

Spraying Water 5-10

To be applied 1-2 times depend on the character of the surface. The surface should

be well-smoothed to reduce rising of wood fibres. Sanding is recommended.

**Drying** At 60 % RH <u>40 °C</u>

Dry for sanding Approx. 20 min. Dry for stacking Approx. 1 hour

The drying times are based on an amount applied of 100 g wet primer per  $m^2$  and

efficient ventilation. After forced drying the substrates should be cooled to a

temperature below 30 °C prior to stacking.

Recommended amount to be

applied

1 x 100-130 g/m<sup>2</sup>

**Cleaning of equipment** For cleaning of tools use water or TEKNOCLEAN 1950.

**HEALTH AND SAFETY** See Safety Data Sheet.

ADDITIONAL INFORMATION Stir well before use.

Should not be applied or left to dry at temperatures below 18 °C. For evaluation of ventilation please contact Teknos consultant.

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