

TEKNOL 3881-30

Alkyd-acrylic paint

TEKNOL 3881-30 is a water-borne primer and intermediate paint based on alkyd and acrylic.



Use: Industrial primer and intermediate paint for planed and fine sawn wooden facade boards and prefabricated units for wooden houses.

The paint dries quickly and has good covering and adhesion properties. Protects the wood until it is top coated at the building site or in the factory. The top coating should, however, be done as soon as possible, the next summer at the latest. Can be top coated with both dispersion and oil paints.

Before using the product, the manufacturer should be contacted to check the suitability of the product for the object in question.

TECHNICAL DATA

Fields of application	Cladding boards					
Recommended substrate	Softwood					
Solids	Base paint 1: 33 ±2% by volume					
	Base paint 3: 33 ±2% by volume					
Total mass of solids	Base paint 1: approx. 580 g/l					
	Base paint 3: approx	. 510 g/l				
Volatile organic compound (VOC)	Approx. 23 g/l (DIRECTIVE 2010/75/EU)					
	The VOC value provi	The VOC value provided is the average value for factory produced products, and				
	consequently it will be subject to variations between individual products					
	covered by this Technical Data Sheet.					
Theoretical spreading rate				Theoretical		
	Wet film	Wet film	Dry film	spreading rate		
	(g/m²)	(μm)	(µm)	(m²/l)		
				dilution 60:40		
	230	200	40	6		
Tinting system	Teknomix					
Gloss (60°)	Matt					
Thinner	Water.					
Storage	Must not freeze. The storage stability is shown on the label. Store in a tightly					
	closed container. The best storage temperature is +10°C - +25°C.					



DIRECTION FOR USE

Surface preparation	The surface must be clean and dry. The moisture content of the wood is to be below 20%.		
Application method	Airless spraying, Vacumat		
Application	Stir thoroughly before use.		
Application conditions	During the application and drying period the temperature of the ambient air, the surface and the product shall be above +5°C and the relative air humidity below 80%.		
Thinning	TEKNOL 3881-30 is diluted in accordance with the application method and object max. 60:40.		
Drying time	+23°C / 50% RH / glass plate 120 μm		
- touch dry	30 min		
- overcoatable	4 h		
	The given drying time is for white paint. Tinted paints will take longer time to dry.		
	Increase in film thickness and rise in the relative humidity of the air in the drying space usually slow down the drying process. When using accelerated drying ask for the instructions from the manufacturer.		
Cleaning	Water.		

HEALTH AND SAFETY

Safety and precaution measures See safety data sheet.

NOTE! Because of the danger of spontaneous combustion, any waste from the product, spray mist and soiled rags etc. are to be kept in a fire-proof place in airtight containers. Immersion in water is also recommended.

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