



TEKNOGROOVE AQUA 293-140

Waterborne pigmented edge-coat

1C waterborne pigmented protective edge-coat. This product is recomended for industrial production of flooring. Fast drying, can be accelerated with IR or hot air for in-line stacking and packing.



Various additives are available to adjust viscosity, drying properties, etc. Please contact our technical department if needed.











TECHNICAL DATA

Fields of application	Floors
Recommended substrate	HDF, Laminate, MDF, Wood
Binder	Acrylate
Solids	64 ± 5 % by weight
Viscosity	34 ± 3 s in DIN-cup 4 mm at +20°C
Volatile organic compound (VOC)	Approx. 34 g/l (DIRECTIVE 2010/75/EU)
	The VOC value provided is the average value for factory produced products, and
	consequently it will be subject to variations between individual products
	covered by this Technical Data Sheet.
Tinting system	Teknocolor
Gloss (60°)	Matt
Thinner	If needed the product can be diluted with water. For the amount of dilution,
	please contact our technical service.
Density	$1.4 \pm 0.2 \text{ kg/l}$
Storage	Storage and transportation temperature is +20 ± 5°C. Storage stability is 6
	months in unopened package. Protect from heat and freeze!

DIRECTION FOR USE

8 U C	
Application	Stir thoroughly before use.
	Apply by spray, vacuum or transfer disc.
Application conditions	The recommended application temperature is +20 – +35°C.
Drying methods	Jet-air dryer or IR-dryer.
Cleaning	Water. Wash the equipment immediately after use.
	If there is a need for a more efficient cleaning agent, please contact our technical
	department.



HEALTH AND SAFETY

Safety and precaution measures See safety data sheet.

Teknos Group Oy Takkatie 3, P.O.Box 107 Fl-00371 Helsinki, Finland Tel. +358 9 506 091

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