

TEKNOFILL 5001

Acrylate Filler

TEKNOFILL 5001-00, an aqueous product for spot filling of primed wood designated for interior and exterior use such as windows and doors.

To be used together with ANTISTAIN AQUA 5200 to minimise resin penetration from knots in pine.



TECHNICAL DATA

| | |
|--|--|
| Fields of application | Exterior doors, Windows |
| Recommended substrate | Hardwood, Softwood |
| Volatile organic compound (VOC) | See safety data sheet. |
| Colours | White. |
| Storage | Storage temperature is +5°C - +30°C. Shelf life in unopened containers: See "Best before date" on the label. Keep containers tightly closed after use. |
| Packaging | 235 ml tube |

DIRECTION FOR USE

| | |
|--|--|
| Surface preparation | The primed wood must be clean and free from wood dust and contamination. The moisture content of the wood should be approx. 13% and should not exceed 15%. Pretreatment is required for wood substrates not meeting Durability Class 3, EN 350:2016. Teknos has a range of preservative products meeting the requirements of EN 599-1, please contact Teknos for further guidance. |
| Application method | Filling knife |
| Application conditions | Optimum temperature for products and surroundings: +18°C - +22°C. Optimum relative air humidity: Approx. 50%. Do not use at the following temperatures: Below +5°C and above +25°C. |
| Thinning | The product is delivered ready for use. |
| Drying time | +23°C / 50% RH |
| Fit for sanding and overcoating | 1-3 h The drying times are approximate and may vary according to wood quality, temperatures, humidity, ventilation, and film thickness. |
| Coating system | Primed parts must always be protected with a topcoat treatment before they are exposed to the influence of the weather. |
| Cleaning | Water. |

HEALTH AND SAFETY

Safety and precaution measures See safety data sheet.

Teknos Group Oy Takkatie 3, P.O.Box 107 FI-00371 Helsinki, Finland Tel. +358 9 506 091

The above information is normative and based on laboratory tests and practical experiences. The information is noncommittal, and we cannot accept liability for the results obtained under working conditions beyond our control, and consequently the buyer or the user is not released from the obligation to test the suitability of our products for specific means and application methods under the actual application conditions. Our liability covers only damage caused directly by defects in the products supplied by Teknos. This product is intended for professional use only. This implies that the user possesses sufficient knowledge for using the product correctly with regard to technical and working safety aspects. The latest versions of Teknos' Technical Data Sheets and Safety Data Sheets are available from our homepage www.teknos.com. All trademarks displayed on this document are the exclusive property of Teknos Group or its affiliated companies.