

TEKNOCOAT AQUA PRIMER 1875-11

Primer

Water-borne primer used as a combi coat. Industrial surface treatment of furniture and other wooden parts.

Quick drying product with low gloss.



TECHNICAL DATA

Fields of application	Furniture, Kitchen, Interior doors, Ceilings, Panels, Mouldings
Recommended substrate	Chipboard, MDF, Softwood, Hardwood, HDF, Masonite
Solids	Approx. 57% by weight
Total mass of solids	Approx. 760 g/l
Volatile organic compound (VOC)	Approx. 0 g/l (DIRECTIVE 2010/75/EU) The VOC value provided is the average value for factory produced products, and consequently it will be subject to variations between individual products covered by this Technical Data Sheet.
Thinner	Water. 5-10% by volume
Density	Approx. 1.3 kg/l
Storage	Protected against frost and not above +30°C. The storage stability is shown on the label. Store in a tightly closed container.

DIRECTION FOR USE

Surface preparation	The surface should be well smoothed to reduce rising of wood fibres. Sanding is recommended.		
Application method	Conventional spraying		
Recommended amount to be applied	1-2 x 120 g/m ² .		
Application	Stir thoroughly before use. To be applied 1-2 times depending on the character of the surface.		
Application conditions	Should not be applied or left to dry at temperatures below +18°C. For evaluation of ventilation please contact Teknos consultant.		
Drying time	Temperature at 60% RH	+20°C	+40°C
	- fit for sanding	Approx. 45 min.	Approx. 20 min.
	- stackable	Approx. 2 h	Approx. 1 h

The drying times are based on an amount applied of 100 g wet lacquer per m² and efficient ventilation. After forced drying the objects should be cooled to +30°C before stacking.

Drying methods	Air, oven drying.
Cleaning	Water, TEKNOCLEAN 1949-10.

HEALTH AND SAFETY

Safety and precaution measures	See safety data sheet.
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