

# TEKNOCOAT AQUA PRIMER 1867-50

## Water-borne primer

Water-borne pigmented primer for minimising discolouration of knots. For pine and spruce wood panels. Only for interior use.

Low pH.



## TECHNICAL DATA

<b>Fields of application</b>	Furniture, Interior doors, Ceilings, Panels, Mouldings
<b>Recommended substrate</b>	Softwood
<b>Solids</b>	Approx. 35% by volume Approx. 48% by weight
<b>Volatile organic compound (VOC)</b>	Approx. 52 g/l (DIRECTIVE 2010/75/EU) The VOC value provided is the average value for factory produced products, and consequently it will be subject to variations between individual products covered by this Technical Data Sheet.
<b>Thinner</b>	Water.
<b>Density</b>	Approx. 1.23 kg/l
<b>Storage</b>	Protected against frost and not above +30°C. Keep containers tightly closed after use. The storage stability is shown on the label.
<b>Packaging</b>	Available in a range of standard pack sizes.

## DIRECTION FOR USE

<b>Application method</b>	Airless spraying, Air-assisted airless spraying, Conventional spraying
<b>Recommended amount to be applied</b>	Approx. 90-180 g/m <sup>2</sup> .
<b>Application</b>	Stir the product homogeneous before use.
<b>Application conditions</b>	Best resistance against knot discoloration is achieved when applying two thin layers compared to one thick layer. Only fladder or very slight sanding is recommended. TEKNOCOAT AQUA PRIMER 1867-50 is normally sprayed in one layer.
<b>Drying time</b>	+20°C / 50% RH
- dry to handle	2 h
- forced drying	+50°C / 50% RH - dry to handle: 20 min. after cooling
<b>Coating system</b>	Overcoating with water-borne topcoats or water-borne UV.
<b>Cleaning</b>	Water.

## HEALTH AND SAFETY

### Safety and precaution measures

See safety data sheet.

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