

TEKNOCOAT AQUA PRIMER 1866-05

Water-borne primer

Water-borne pigmented primer with good surface properties. For solid wood and fibreboard. Suitable for line-application. Only for interior use.

Low degree of rising of wood fibres. Good filling properties. Good levelling. Good sanding properties. Fast-drying.



TECHNICAL DATA

Fields of application	Panels, Interior doors, Mouldings, Furniture
Recommended substrate	Wood, Fibreboard
Solids	Approx. 39% by volume Approx. 55% by weight
Volatile organic compound (VOC)	Approx. 48 g/l (DIRECTIVE 2010/75/EU) The VOC value provided is the average value for factory produced products, and consequently it will be subject to variations between individual products covered by this Technical Data Sheet.
Colours	White.
Thinner	Water.
Density	Approx. 1.33 kg/l
Storage	Protected against frost and not above +30°C. Store in a tightly closed container. The storage stability is shown on the label.
Packaging	Available in a range of standard pack sizes.

DIRECTION FOR USE

Surface preparation	The surface should be well smoothed to reduce rising of wood fibres. Sanding is recommended.
Application method	Airless spraying, Air-assisted airless spraying, Conventional spraying
Application	Stir the product homogeneous before use.
Drying time	+20°C / 50% RH
- dry to handle	1 h
- fit for sanding	2 h
- forced drying	+50°C / 50% RH: - dry to handle: 20 min. after cooling - fit for sanding: 20 min. after cooling
Coating system	TEKNOCOAT AQUA PRIMER 1866-05 is normally applied in two layers. Best result when force dried. Overcoating with water-borne topcoats.

Cleaning Water, TEKNOCLEAN 1949-00.

HEALTH AND SAFETY

Safety and precaution measures See safety data sheet.

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