

# TEKNOCOAT AQUA 2580-22

## Water-borne topcoat

Water-borne topcoat for doors, solid wood, MDF, and fibreboard coated with primer. Very suitable for fast line-applications. Only for interior use.

Very fast drying. Very good stacking properties. Good levelling. Good filling properties and a hard surface.



## TECHNICAL DATA

<b>Fields of application</b>	Interior doors, Panels, Mouldings, Furniture
<b>Recommended substrate</b>	Chipboard, MDF, Softwood, Hardwood, HDF, Masonite
<b>Solids</b>	Approx. 34-48% by weight, depending on the amount of pigments Approx. 32-37% by volume, depending on the amount of pigments  Base 1: approx. 48% by weight, approx. 36% by volume Base 3: approx. 34% by weight, approx. 32% by volume
<b>Volatile organic compound (VOC)</b>	Approx. 7 g/l (DIRECTIVE 2010/75/EU) The VOC value provided is the average value for factory produced products, and consequently it will be subject to variations between individual products covered by this Technical Data Sheet.
<b>Colours</b>	By agreement.
<b>Tinting system</b>	Teknocolor
<b>Gloss (60°)</b>	Approx. 20-30
<b>Thinner</b>	Water.
<b>Density</b>	Approx. 1.03-1.23 kg/l depending on the amount of pigments  Base 1: approx. 1.23 kg/l Base 3: approx. 1.03 kg/l
<b>Storage</b>	Protected against frost and not above +30°C. Keep containers tightly closed after use. The storage stability is shown on the label.
<b>Packaging</b>	Available in a range of standard pack sizes.

## DIRECTION FOR USE

<b>Application method</b>	Conventional spraying, Airless spraying, Air-assisted airless spraying
<b>Recommended amount to be applied</b>	Approx. 90-130 g/m <sup>2</sup>
<b>Application</b>	Stir the product homogeneous before use.

<b>Drying time</b>	+20° C / 50% RH
- dry to handle	1 h
- stackable	2 h
- forced drying	+50° C / 50% RH: - dry to handle: 15 min. after cooling - stackable: 15 min. after cooling
<b>Coating system</b>	TEKNOCOAT AQUA 2580-22 can be used on water-borne primers.
<b>Cleaning</b>	Water, TEKNOCLEAN 1949-00.

## HEALTH AND SAFETY

**Safety and precaution measures** See safety data sheet.

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