

# TEKNOCOAT AQUA 2575-32

## Water-borne topcoat

Water-borne topcoat. For wood panels and fibreboard. Suitable for vertical application. Very suitable for line application. Only for interior use.

Very fast drying and very good stacking properties. Good levelling and good filling properties.



## TECHNICAL DATA

<b>Fields of application</b>	Interior doors, Panels, Mouldings, Furniture
<b>Recommended substrate</b>	Chipboard, MDF, Softwood, Hardwood, HDF, Masonite, Fibreboard
<b>Solids</b>	Approx. 31-45% by weight, depending on the amount of pigments. Approx. 29-33% by volume, depending on the amount of pigments.  Base 1: Approx. 45% by weight, approx. 33% by volume Base 2: Approx. 36% by weight, approx. 30% by volume Base 3: Approx. 31% by weight, approx. 29% by volume
<b>Volatile organic compound (VOC)</b>	Approx. 9 g/l (DIRECTIVE 2010/75/EU) The VOC value provided is the average value for factory produced products, and consequently it will be subject to variations between individual products covered by this Technical Data Sheet.
<b>Colours</b>	Available in different colours and tintable in gloss 25.
<b>Tinting system</b>	Teknocolor
<b>Gloss (60°)</b>	Approx. 25
<b>Thinner</b>	Water.
<b>Density</b>	Approx. 1.03-1.21 kg/l, depending on the amount of pigments.  Base 1: Approx. 1.21 kg/l Base 2: Approx. 1.09 kg/l Base 3: Approx. 1.03 kg/l
<b>Storage</b>	Protected against frost and not above +30°C. Keep containers tightly closed after use. The storage stability is shown on the label.
<b>Packaging</b>	Available in a range of standard pack sizes.

## DIRECTION FOR USE

<b>Application method</b>	Airless spraying, Air-assisted airless spraying, Conventional spraying
<b>Recommended amount to be applied</b>	90-130 g/m <sup>2</sup>

<b>Application</b>	Stir the product homogeneous before use.
<b>Drying time</b>	+20°C / 50% RH
<b>- dry to handle</b>	1 h
<b>- stackable</b>	2 h
<b>- forced drying</b>	+50°C / 50% RH: -dry to handle: 20 min. after cooling -stackable: 20 min. after cooling The drying times are approximate and may vary according to wood quality, temperatures, humidity, ventilation, and film thickness.
<b>Coating system</b>	TEKNOCOAT AQUA 2575-32 can be used on water-borne primers.
<b>Cleaning</b>	Water, TEKNOCLEAN 1949-00.

## HEALTH AND SAFETY

**Safety and precaution measures** See safety data sheet.

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