

TEKNOCOAT AQUA 1878-81

One-component topcoat

Water-borne enamel for surface treatment of wood, MDF, Masonite, and chipboards for interior use.



Impact-resistant and tough surface with good non-blocking properties. Good adhesion to primer and substrate. Good surface appearance. Fast drying. Good resistance to water, coffee, and alcohol.



TECHNICAL DATA

Fields of application	Furniture, Interior doors, Panels, Mouldings
Recommended substrate	Chipboard, MDF, Softwood, Hardwood, HDF, Masonite
Solids	42-52% by weight
Total mass of solids	460-640 g/l
Volatile organic compound (VOC)	Approx. 33 g/l (DIRECTIVE 2010/75/EU) The VOC value provided is the average value for factory produced products, and consequently it will be subject to variations between individual products covered by this Technical Data Sheet.
Theoretical spreading rate	8-10 m ² /l
Film thickness	100-120 g/m ²
Colours	White and white pigmented colours. Base T (translucent colours).
Gloss (60°)	Approx. 10
Thinner	Water.
Storage	The storage stability is shown on the label. Store in a tightly closed container. Optimum temperature: +18°C - +22°C. Must not freeze.

DIRECTION FOR USE

Surface preparation	The wood must be free from wood dust and contamination.
Priming	AQUAFILLER 2800, TEKNOCOAT AQUA 1875, TEKNOCOAT AQUA PRIMER 1866, or AQUAFILLER 1100.
Application method	Airless spraying, Air-assisted airless spraying, Conventional spraying
Application conditions	Certain timbers such as cedar, oak, mahogany, ash, etc. contain water-borne extractives, which can leach through the coating and stain opaque finishes. Please contact our technical department for further information.

Drying time	+23 °C / 50% RH
- touch dry	30 min.
- fit for sanding	1 h
- forced drying	+50 °C / 50% RH: - touch dry: 10-15 min. - fit for sanding: 15-20 min.
The drying times are based on an amount applied of 100 g wet lacquer per m ² and efficient ventilation. After forced drying the substrate should be cooled to a temperature below +25 °C before stacking.	

Cleaning Water, TEKNOCLEAN 1949-00.

HEALTH AND SAFETY

Safety and precaution measures See safety data sheet.

Teknos Group Oy Takkatie 3, P.O.Box 107 FI-00371 Helsinki, Finland Tel. +358 9 506 091

The above information is normative and based on laboratory tests and practical experiences. The information is noncommittal, and we cannot accept liability for the results obtained under working conditions beyond our control, and consequently the buyer or the user is not released from the obligation to test the suitability of our products for specific means and application methods under the actual application conditions. Our liability covers only damage caused directly by defects in the products supplied by Teknos. This product is intended for professional use only. This implies that the user possesses sufficient knowledge for using the product correctly with regard to technical and working safety aspects. The latest versions of Teknos' Technical Data Sheets and Safety Data Sheets are available from our homepage www.teknos.com. All trademarks displayed on this document are the exclusive property of Teknos Group or its affiliated companies.