

# TECHNICAL DATASHEET

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**Product name:**        **TEKNOGROOVE AQUA 292-145 ALL COLOURS**  
**Colour code:**        **ALL COLOURS**

## Description & Intended use:

This product is recommended for the industrial lacquering of wood-based substrates.  
Waterborne, hydrophobe pigmented top-coat for v-groove-coating of PDL or DPL flooring  
with vacumat-systems.

## Characteristics:

Viscosity:                24 ± 2 sec. DIN 4mm/20°C\*  
Density at 20°C:        1,2 ± 0,2 kg/l  
Solid Content:            50 ± 10 by weight %  
VOC:                      max. 5 %  
Classification:          No migration of hazardous materials such as heavy metals.

## Application:

Preparation:             Stir well before use  
Hardener:                None  
Thinner:                 If required, adjust viscosity with water  
Viscosity:                As delivered  
Film Weight:             n.a.  
Application:             Vacuum varnish/ transferdisc  
Drying:                  Jet-air dryer or IR-dryer

**Substrate:**            Industrial v-groove-coating of PDL or DPL flooring

**Storage:**              The product should be stored between 5°C and 30°C. At a temperature  
of 23 ± 2°C the product has a shelf life of up to 12 months, from  
produce date, in its original sealed trading unit. Higher temperatures  
reduce the shelf life. Protect from sunlight and frost.

\*Determined on day of product release

Application technology advice, technical data or recommendations are carried out to the best of our ability, albeit non-binding excluding warranty and limitation on liability. This data sheet will be rendered invalid as soon as replaced by a revised version. Please request the latest version.

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**Cleaning:**            Clean equipment with water directly after use.

**Precautions:**        Refer to Health and Safety Data Sheet.

**Health & Safety:**    Refer to Health and Safety Data Sheet.