

# OWEDUR SOFTLACK 3332-05

## Solvent-based 2C primer and top coat for interior use

OWEDUR SOFTLACK 3332 is a solvent-based 2C primer and top coat. The coating is resistant to household chemicals. When applied to porous woods, OWEDUR SOFTLACK 3332 makes the surface look like natural wood.



### TECHNICAL DATA

|  |  |
|--|--|
| <b>Fields of application</b>           | Furniture, Interior doors  |
| <b>Binder</b>                          | Polyester  |
| <b>Solids</b>                          | Approx. 10% by weight  |
| <b>Volatile organic compound (VOC)</b> | Approx. 793 g/l (DIRECTIVE 2010/75/EU)<br>The VOC value provided is the average value for factory produced products, and consequently it will be subject to variations between individual products covered by this Technical Data Sheet. |
| <b>Theoretical spreading rate</b>      | 100 g/m <sup>2</sup> ; 10 m <sup>2</sup> /kg   |
| <b>Colours</b>                         | Colourless.  |
| <b>Gloss (60°)</b>                     | 05   |
| <b>Hardener</b>                        | Comp. B: OWEDUR 5026-99  |
| <b>Mixing ratio (A:B)</b>              | 20:1 parts by weight   |
| <b>Pot life, +23°C</b>                 | 8 h  |
| <b>Density</b>                         | Approx. 0.88 g/ml  |
| <b>Storage</b>                         | Storage temperature is +5°C - +30°C. Store in a tightly closed container.  |

### DIRECTION FOR USE

|                            |  |
|----------------------------|--|
| <b>Surface preparation</b> | Every substrate must be well-cleaned, dry and free from grease and oil. Coating removal: Sand, strip |
| <b>Application method</b>  | Conventional spraying, Airless spraying, Air-assisted airless spraying                               |

|                                       |   |                      |              |  |              |
|---------------------------------------|---|----------------------|--------------|--|--------------|
| <b>Application</b>                    | Stir or shake the product well for several minutes before use, if necessary by machine. |                      |              |  |              |
|                                       | <b>APPLICATION ADVICE</b>   |                      |              |  |              |
|                                       | Wood substrate raw  |                      |              |  |              |
|                                       |   | Product              |              | Applied Quantity                                 |              |
|                                       | Presanding  | With grain 180-240   |              |  |              |
|                                       | Primer  | OWEDUR SOFTLACK 3332 |              | 80-120 g/m <sup>2</sup>                          |              |
|                                       | Intermediate sanding  | With grain 320-400   |              |  |              |
|                                       | Recoating   | OWEDUR SOFTLACK 3332 |              | 80-120 g/m <sup>2</sup>                          |              |
|                                       | For further application proposals please ask our representative.                        |                      |              |  |              |
|                                       | <b>APPLICATION</b>  |                      |              |  |              |
|                                       | Viscosity<br>DIN 4 mm   | Dilution             | Nozzle in mm | Pressure in bar                                  | Spray Cycles |
| Gravity Feed Gun                      | 18-22"  | 5-20%                | 1.4-1.8      | 2-3  | 1-2          |
| Airless / Airmix<br>Spray Application | 18-22"  | 0-5%                 | 0.15-0.23    | Material 60-80<br>Atomising air pressure 1.0-1.5 | 1-2          |

**Application conditions** Recommended temperature for surroundings and product: +15°C-25°C. Do not apply below +10°C.

|                          |                  |
|--------------------------|------------------|
| <b>Drying time</b>       | +23°C / 65% RH   |
| <b>- dust free</b>       | after 15 minutes |
| <b>- touch dry</b>       | after 30 minutes |
| <b>- overcoatable</b>    | after 2-3 hours  |
| <b>- fit for sanding</b> | after 2 hours    |
| <b>- through dry</b>     | after 10 hours   |

**Cleaning** Wash the equipment immediately after use. OWEDUR 3502-98

## HEALTH AND SAFETY

|                                       |   |
|---------------------------------------|---|
| <b>Safety and precaution measures</b> | See safety data sheet.  |
| <b>First aid</b>                      | We recommend wearing personal protective clothing even in cases where no local regulations are in force.<br>CH: The precautions according to local regulations (SUVA) with respect to hygiene and equipment must be observed. |

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