

HARDENER 7323-03

Hardener

Hardener for water-borne, two-component polyurethane topcoat.

The hardener is for use in the following product types: TEKNODUR AQUA 3393, TEKNODUR AQUA 3394, and TEKNOCOAT AQUA 1330-0X



TECHNICAL DATA

Solids	Approx. 77% by volume
Volatile organic compound (VOC)	Approx. 222 g/l (DIRECTIVE 2010/75/EU) The VOC value provided is the average value for factory produced products, and consequently it will be subject to variations between individual products covered by this Technical Data Sheet.
Storage	The hardener reacts with air humidity and therefore the can is to be kept carefully closed. The storage stability is shown on the label. Must not freeze.

DIRECTION FOR USE

Application	<p>MIXING OF THE COMPONENTS:</p> <p>The mixing ratio for the base coat and the hardener is stated on the base label.</p> <p>The base and hardener are mixed together and stirred mechanically thoroughly before application. The hardener is mixed to the base in one single pour. The stirring time is at least 5 min. Inadequate stirring or incorrect mixing ratio results in imperfect curing and impaired film properties.</p> <p>The product can also be used in two pack plants. Ready paint should be used within 3 hours from the mixing procedure otherwise the mixture becomes unfit for use.</p>
Application conditions	Before opening and application the hardener must be tempered.
Cleaning	<p>Equipment: Clean with TEKNOSOLV 6220-00 or TEKNOCLEAN 1960-00.</p> <p>Two-component plants please contact TEKNOS or equipment supplier: Clean the hardener with TEKNOSOLV 6220-00 or TEKNOCLEAN 1960-00.</p> <p>One-component plants: Clean the mixing product with TEKNOSOLV 7030-00 or TEKNOCLEAN 1950-02.</p>

HEALTH AND SAFETY

Safety and precaution measures

See safety data sheet.

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