

# **FUTURA 15**

## Semi-matt furniture paint

Urethane alkyd paint that is thixotropic and therefore easy to apply. Finish: semi-matt.

For top coating of wooden and primed metal surfaces on detached furniture both indoors and outdoors.

Avoid using dark colours outdoors.



















### **TECHNICAL DATA**

Certificates, approvals and	Finnish Key Flag
classification	
Fields of application	Detached furniture
Recommended substrate	Metal, Powder paint, Wood
Solids	Approx. 53% by volume
Volatile organic compound (VOC)	The product is not included in the EU VOC directive.
Practical spreading rate	Applied once onto a smooth surface: 8 - 12 m²/l.
Colours	Base paints 1 and 3.
Tinting system	Teknomix
Gloss (60°)	Semi-matt
Thinner	TEKNOSOLV 1621 (solvent naphtha) or in spray application TEKNOSOLV 9500.
Density	Approx. 1.3 g/ml
Packaging	Base paints 1 and 3: 0.45 I, 0.9 I, 2.7 I, 9 I.

#### **DIRECTION FOR USE**

Surface preparation	Clean new surfaces from dust and dirt. Wash previously painted surfaces with RENSA SUPER paint cleaner. Remove loose and poorly adherent paint coats. Wire-brush the rusty metal parts. Matt down hard or gloss surfaces by sanding and thereafter remove the dust.  Smooth any irregularities in the surface with SILORA A carpentry filler. The dried filler is sanded down and the dust removed.
Priming	Prime the metal surfaces with FERREX AQUA Anticorrosive Paint.  Prime unpainted wooden, chipboard and also surfaces that have been painted with alkyd, oil or acid-curing paint with FUTURA 3 Adhesion primer.
Application method	Brush, Roller, Spray Suitable airless nozzle size 0.011 - 0.013".



Application	The paint is thixotropic and must be stirred thoroughly before use.
	When a second coat is required, it can be applied on the following day.
Application conditions	The surface to be treated must be dry. During the application and drying period the temperature of the ambient air, the surface and the product shall be above +5°C and the relative air humidity below 80%.
Thinning	When applying by spray, thin the paint 5 - 15 % by volume with TEKNOSOLV 9500.
Drying time	+23°C / 50% RH
- touch dry	3 h
- overcoatable	the following day
	The drying process will be slower in cold and/or damp.
Cleaning	TEKNOSOLV 1621 (solvent naphtha) or in spray application TEKNOSOLV 9500

#### **HEALTH AND SAFETY**

**Safety and precaution measures**See safety data sheet. NOTE! Because of the danger of spontaneous

combustion, any waste from the product, spray mist and soiled rags etc. are to be kept in a fire-proof place in air-tight containers. Immersion in water is also recommended.

## Teknos Group Oy Takkatie 3, P.O.Box 107 Fl-00371 Helsinki, Finland Tel. +358 9 506 091

The above information is normative and based on laboratory tests and practical experiences. The information is noncommittal, and we cannot accept liability for the results obtained under working conditions beyond our control, and consequently the buyer or the user is not released from the obligation to test the suitability of our products for specific means and application methods under the actual application conditions. Our liability covers only damage caused directly by defects in the products supplied by Teknos. This implies that the user possesses sufficient knowledge for using the product correctly with regard to technical and working safety aspects. The latest versions of Teknos' Technical Data Sheets and Safety Data Sheets are available from our homepage www.teknos.com. All trademarks displayed on this document are the exclusive property of Teknos Group or its affiliated companies.