

# **DRYWOOD OPTISEALER**

# Water-borne primer

DRYWOOD OPTISEALER is an opaque semi-matt, water-borne industrial primer for interior and exterior wooden joinery and other wood constructions.



DRYWOOD OPTISEALER has a good penetration into the wood and good sealing properties on various wood species such as merbau and sapupira. The product has nice filling and leveling properties.









# **TECHNICAL DATA**

Certificates, approvals and classification	KOMO Certificate BRL 0814 (32998), KOMO Certificate BRL 0817 (33135)
Fields of application	Exterior doors, Windows
Recommended substrate	Hardwood
Solids	Approx. 37% by volume
	depending on the colour.
Volatile organic compound (VOC)	Approx. 5 g/l (DIRECTIVE 2010/75/EU)
	The VOC value provided is the average value for factory produced products, and
	consequently it will be subject to variations between individual products
	covered by this Technical Data Sheet.
Theoretical spreading rate	Approx. 7.5 m²/l at 50 μm dry film thickness.
Colours	Base 1 and RAL 7016.
Gloss (60°)	Semi-gloss
Thinner	Water.
Density	Approx. 1.15 g/ml
	depending on the colour.
Storage	Storage temperature is +5°C - +30°C. Shelf life in unopened containers: See "Best before date" on the label. Keep containers tightly closed after use. Must not freeze.
Packaging	Available in a range of standard pack sizes.

# **DIRECTION FOR USE**

Surface preparation	The wooden surface must be dry, carefully sanded and cleaned from dust and
	other impurities. The moisture content of the wood should be approx. 13% and
	should not exceed 15%.
Application method	Airless spraying, Air-assisted airless spraying, Electrostatic spraying, Dynflow

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Application conditions	Stir thoroughly before use.
	In general, application of one or two layers provides a smooth and well sealed
	surface. Next layer can be applied after 4 h (for better sealing properties at least
	16 h).
Drying time	+15°C / 60% RH
- overcoatable	At least 16 hours. Adviced to lightly sand surface before applying the next layer.
- through dry	Min. 48 h (100 μm dry film thickness)
	The drying times are approximate and may vary according to wood quality,
	temperatures, humidity, ventilation, and film thickness.
Coating system	For outdoor durability it should be painted with at least one layer of DRYWOOD
	OPTIPRIMER LG or DRYWOOD OPTIFINISH.
Cleaning	Clean equipment after use with water.

### **HEALTH AND SAFETY**

**Safety and precaution measures** See safety data sheet.

# **ADDITIONAL INFORMATION**

Waste management Material and all related packaging must be disposed in a safe way in accordance

with full requirements of local authorities.

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