

# DRYWOOD OPTIPRIMER LG DIPPING

## Water-borne primer

DRYWOOD OPTIPRIMER LG DIPPING is an industrial water-borne semi-mat primer for cavity battens.

DRYWOOD OPTIPRIMER LG DIPPING is fast drying, has very good construction phase resistance (robustness), good adhesion, fast block resistance, and a good combination of durability, good hardness, and scratch resistance. The product has a very nice flow, a high filling capacity, is easy to sand and has good overcoatability properties.







#### **TECHNICAL DATA**

Fields of application	Cavity battens
Recommended substrate	Hardwood, Softwood
Solids	Approx. 25% by volume
Volatile organic compound (VOC)	Approx. 14 g/l (DIRECTIVE 2010/75/EU)
	The VOC value provided is the average value for factory produced products, and consequently it will be subject to variations between individual products covered by this Technical Data Sheet.
Colours	RAL 9010
Gloss (60°)	Semi-matt
Thinner	Water.
Density	1.16 kg/l
Storage	Storage stability is 1 year in unopened package. Keep containers tightly closed after use. Must not freeze.  The product has limited shelf life in the dipping container, refresh regularly.
Packaging	1,000 l

#### **DIRECTION FOR USE**

Surface preparation	The surface to be treated must be dry, clean, and free from dust.
Application method	Dipping
Application	Stir throughly before use in the IBC and dipping container.
Application conditions	Min. +15°C



Drying time	
- overcoatable	With drying times longer than one week, light sanding is necessary before a next
	layer can be applied.
- through dry	Min. 48 hours at min.15 $^{\circ}\text{C}$ and max. 60% RH at 100 $\mu\text{m}$ dry film thickness.
	The drying times are approximate and may vary according to wood quality,
	temperatures, humidity, ventilation, and film thickness.
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**Cleaning** Water.

### **HEALTH AND SAFETY**

**Safety and precaution measures** See safety data sheet.

#### **ADDITIONAL INFORMATION**

**Waste management** Material and all related packaging must be disposed in a safe way in accordance

with full requirements of local authorities.

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