

AQUAPRIMER 3130-02

Primer for spray application

AQUAPRIMER 3130-02 is a water-borne industrial primer for wood designated for exterior use such as windows and doors.



TECHNICAL DATA

Fields of application	Exterior doors, Windows
Recommended substrate	Hardwood, Softwood
Solids	Approx. 28-31% by volume Approx. 31-33% by weight
Volatile organic compound (VOC)	Approx. 13 g/l (DIRECTIVE 2010/75/EU) The VOC value provided is the average value for factory produced products, and consequently it will be subject to variations between individual products covered by this Technical Data Sheet.
Theoretical spreading rate	5-8 m ² /l
Colours	Base T (translucent colours).
Tinting system	Teknocolor
Thinner	The product is delivered ready for use.
Storage	Storage temperature is +5°C - +30°C. Shelf life in unopened containers: See "Best before date" on the label. Keep containers tightly closed after use.
Packaging	Available in a range of standard pack sizes.

DIRECTION FOR USE

Surface preparation	The wood must be free from wood dust and contamination. The moisture content of the wood should be approx. 13% and should not exceed 15%. Pretreatment is required for wood substrates not meeting Durability Class 3, EN 350:2016. Teknos has a range of preservative products meeting the requirements of EN 599-1, please contact Teknos for further guidance.
Application method	Airless spraying, Air-assisted airless spraying, Electrostatic spraying

Application	Nozzle	Pressure	Air support
	Airless flat 0.28 mm	100-110 bar	
	Air assisted airless flat 0.28 mm	80-100 bar	1.0-1.5 bar

Application conditions

Stir thoroughly before use.

Optimum temperature for products and surroundings: +18°C - +22°C.

Optimum relative air humidity: Approx. 50%.

Wet film range 125-200 µm.

Drying time

+23°C / 50% RH

- dry to handle

2-3 h

- fit for sanding and overcoating

3-4 h

The drying time can be reduced using special drying systems to force drying. The drying times are approximate and may vary according to wood quality, temperatures, humidity, ventilation, and film thickness.

Coating system

Primed parts must always be protected with a topcoat treatment before they are exposed to the influence of the weather.

Cleaning

Water.

HEALTH AND SAFETY**Safety and precaution measures**

See safety data sheet.

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