

AQUAFILLER 1100-00

Water-borne acrylic primer

Use: Designed for wooden laths, doors, MDF, and fibre boards for indoor applications. Before using the product, the manufacturer should be contacted to check the suitability of the product for the object in question.

- Fast drying and easy to sand.
- Provides a surface with excellent filling properties.
- Can be top-coated with water-borne paints.









TECHNICAL DATA

Fields of application	Furniture, Kitchen, Interior doors, Ceilings, Panels, Mouldings
Recommended substrate	Chipboard, MDF, Softwood, Hardwood, HDF, Masonite
Binder	Acrylic
Solids	38 ±2% by volume
Total mass of solids	Approx. 720 g/l
Volatile organic compound (VOC)	Approx. 33 g/l (DIRECTIVE 2010/75/EU)
	The VOC value provided is the average value for factory produced products, and
	consequently it will be subject to variations between individual products
	covered by this Technical Data Sheet.
Theoretical spreading rate	8 m²/l (wet film 125 μm, dry film 48 μm)
Colours	White.
Tinting system	Teknocolor
Gloss (60°)	Matt
Thinner	Water.
Storage	The storage stability is shown on the label. Store in a tightly closed container.
	The best storage temperature is +10°C - +25°C.
	Must not freeze.

DIRECTION FOR USE

Surface preparation	The surface must be clean and dry. The moisture content of the wood is to be below 20%.
Application method	Spray
Application	Stir thoroughly before use.

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Application conditions	During the application and drying period the temperature of the ambient air, the surface and the product shall be above +15°C and the relative air humidity below 80%. The best result is achieved when the temperature of the air is +23°C - +38°C, the relative humidity of the air 50 - 70% and the ventilation is good.
Thinning	Application with undiluted product is recommended, but the product can be diluted with water, if required.
Drying time	+20°C / 50% RH
- dry to handle	1 h
- stackable	2 h
- forced drying	+50°C / 50% RH:
	- dry to handle: 40 min after cooling
	- stackable / fit for sanding: 2 h
	The drying times are approximate and may vary according to wood quality,
	temperatures, humidity, ventilation, and film thickness.
Cleaning	Water or TEKNOCLEAN 1949-00.

HEALTH AND SAFETY

Safety and precaution measures See safety data sheet.

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