

AQUACOAT 2650-33

One-component topcoat

Water borne enamel for surface treatment of wood, MDF, Masonite and chipboards for interior use. Thixotropic version.



Impact-resistant and tough surface with good non-blocking properties. Good adhesion to primer and substrate. Good surface appearance. Fast drying. Good resistance to water, coffee, and alcohol.



TECHNICAL DATA

Fields of application	Interior doors, Panels, Mouldings, Furniture
Recommended substrate	Chipboard, HDF, MDF, Masonite, Hardwood, Softwood
Solids	39-51% by weight
Total mass of solids	410-640 g/l depending on colour.
Volatile organic compound (VOC)	Approx. 41 g/l (DIRECTIVE 2010/75/EU) The VOC value provided is the average value for factory produced products, and consequently it will be subject to variations between individual products covered by this Technical Data Sheet.
Theoretical spreading rate	8-10 m ² /l
Film thickness	200 g/m ²
Colours	Available in all RAL and NCS-S colours or at your request.
Tinting system	Teknocolour
Gloss (60°)	Semi-matt
Thinner	Water.
Storage	The storage stability is shown on the label. Store in a tightly closed container. Optimum temperature +18°C-+22°C. Must not freeze.

DIRECTION FOR USE

Surface preparation	The wood must be free from wood dust and contamination.
Priming	AQUAFILLER 2800, TEKNOCOAT AQUA 1875-98, TEKNOCOAT AQUA PRIMER 1866 or AQUAFILLER 1100.
Application method	Airless spraying, Air-assisted airless spraying, Conventional spraying
Application conditions	Certain timbers such as cedar, oak, mahogany, ash, etc. contain water borne extractives, which can leach through the coating and stain opaque finishes. Please contact our technical department for further information.

Drying time	+23 °C / 50% RH
- touch dry	60 min.
- fit for sanding	2 h
- forced drying	+50 °C / 50% RH: - touch dry: 20-30 min. - fit for sanding: 30-40 min.
	The above drying times are based on 200 g wet coat per m ² with good ventilation. Before stacking ensure that components are sufficiently cool to prevent the stack temperature exceeding +25 °C. This will reduce the possibility of blocking.
Cleaning	Water, TEKNOCLEAN 1949-00.

HEALTH AND SAFETY

Safety and precaution measures See safety data sheet.

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