

ALPOCRYL UV DECKÖL 8335-10

UV-curing, solvent-free top coat for interior use

ALPOCRYL UV DECKÖL 8335-10 is a UV-curing, solvent-free and formaldehyde-free oil top coat for roller application in industrial parquet floor coating processes.

The oil impregnates the wood, protecting it against dirt and other environmental influences and enhances its natural character. This product is specially coordinated with UVILUX SEALER 661-165 or UVILUX PRIMER 621-166. This system is a suitable "natural" protection of the substrate.



TECHNICAL DATA

Fields of application	Floors, Furniture
Binder	Acrylic
Solids	Approx. 98% by weight
Viscosity	65 ± 10 s in DIN-cup 6 mm at +20°C
Volatile organic compound (VOC)	Approx. 2 g/l (DIRECTIVE 2010/75/EU) The VOC value provided is the average value for factory produced products, and consequently it will be subject to variations between individual products covered by this Technical Data Sheet.
Colours	Colourless.
Gloss (60°)	10
Density	Approx. 1.2 g/ml
Storage	Storage stability is 6 months in unopened package. Storage temperature is +5°C - +30°C. Protect from heat and freeze!

DIRECTION FOR USE

Surface preparation	Every substrate must be well-cleaned, dry and free from grease and oil.
Application method	Roller coating

Application

Stir or shake the product well for several minutes before use, if necessary by machine.

APPLICATION ADVICE		
Raw parquet flooring		
	Product	
Primer	UVILUX SEALER 661-165 or UVILUX PRIMER 621-166	1-2x 10-15 g/m²
	with intermediate gelation	
	Hardening	
Intermediate sanding	With grain 280	
Recoating	ALPOCRYL UV DECKÖL 8335	1-2x 4-8 g/m²
	Hardening	
For further application proposals please ask our representative.		

Application conditions

Recommended temperature for surroundings and product: +15°C-25°C. Do not apply below +10°C.

Drying time

+23°C / 50% RH (dry film 20 µm)

Drying methods

The ALPOCRYL UV DECKÖL 8335-10 only hardens in UV light. Curing or hardening is carried out with conventional UV lamps (halogen lamps). If one 80 W lamp is installed, belt speeds of up to 9 m/min are possible.

Cleaning

Wash the equipment immediately after use.

HEALTH AND SAFETY

Safety and precaution measures

See safety data sheet.

First aid

We recommend wearing personal protective clothing even in cases where no local regulations are in force.

CH: The precautions according to local regulations (SUVA) with respect to hygiene and equipment must be observed.

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