

SAFETY DATA SHEET



TEKNOSOLV 025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : TEKNOSOLV 025

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Solvent.

1.3 Details of the supplier of the safety data sheet

Teknos Group Oy, Takkatie 3, FI-00370 HELSINKI, FINLAND. Tel. +358 9 506 091.

e-mail address of person responsible for this SDS : Prod-safe@teknos.com

National contact

Teknos Group Oy, Takkatie 3, FI-00370 HELSINKI, FINLAND. Tel. +358 9 506 091.

1.4 Emergency telephone number

National advisory body/Poison Centre

Telephone number : National Poisons Information Centre: 01 809 2566

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 2, H225
Skin Irrit. 2, H315
Eye Dam. 1, H318
STOT SE 3, H335
STOT SE 3, H336
STOT RE 2, H373
Asp. Tox. 1, H304

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :



Signal word : Danger

Hazard statements :
H225 - Highly flammable liquid and vapour.
H304 - May be fatal if swallowed and enters airways.
H315 - Causes skin irritation.
H318 - Causes serious eye damage.
H335 - May cause respiratory irritation.
H336 - May cause drowsiness or dizziness.
H373 - May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

SECTION 2: Hazards identification

Prevention	: P280 - Wear protective gloves. Wear eye or face protection. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P260 - Do not breathe vapour.
Response	: P301 + P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor.
Storage	: P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.
Disposal	: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazardous ingredients	: Xylene Butanone iso-butanol
Supplemental label elements	:
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	:

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
Other hazards which do not result in classification	: None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Type
Xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9	≥25 - ≤45	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 STOT RE 2, H373 (oral, inhalation) Asp. Tox. 1, H304	ATE [Dermal] = 1100 mg/kg ATE [Inhalation (vapours)] = 11 mg/l	[1] [2]
Butanone	REACH #: 01-2119457290-43 EC: 201-159-0 CAS: 78-93-3 Index: 606-002-00-3	≥10 - ≤25	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066	-	[1] [2]
Ethyl acetate	REACH #: 01-2119475103-46 EC: 205-500-4 CAS: 141-78-6 Index: 607-022-00-5	≥10 - ≤25	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066	-	[1] [2]
n-Butyl acetate	REACH #: 01-2119485493-29 EC: 204-658-1 CAS: 123-86-4 Index: 607-025-00-1	≥10 - ≤25	Flam. Liq. 3, H226 STOT SE 3, H336 EUH066	-	[1] [2]

SECTION 3: Composition/information on ingredients

iso-butanol	REACH #: 01-2119484609-23 EC: 201-148-0 CAS: 78-83-1 Index: 603-108-00-1	≤10	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336	-	[1] [2]
Ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	<9.9	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) (oral, inhalation) Asp. Tox. 1, H304 See Section 16 for the full text of the H statements declared above.	ATE [Inhalation (vapours)] = 11 mg/	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact

: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

Inhalation

: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

: Get medical attention immediately. Call a poison center or physician. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Date of issue/Date of revision

: 23/06/2023

Date of previous issue

: 16/09/2022

Version : 2

3/18

TEKNOSOLV 025

Label No : 46854

SECTION 4: First aid measures

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains
nausea or vomiting

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : Highly flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
- Hazardous combustion products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide

5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and material for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

6.4 Reference to other sections : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not swallow. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

SECTION 7: Handling and storage

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

Seveso Directive - Reporting thresholds

Danger criteria

Category	Notification and MAPP threshold	Safety report threshold
P5c	5000 tonne	50000 tonne

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
Xylene	NAOSH (Ireland, 5/2021). [xylene mixed isomers] Absorbed through skin. Notes: EU derived Occupational Exposure Limit Values OELV-8hr: 50 ppm 8 hours. OELV-8hr: 221 mg/m ³ 8 hours. OELV-15min: 100 ppm 15 minutes. OELV-15min: 442 mg/m ³ 15 minutes.
Butanone	NAOSH (Ireland, 5/2021). Absorbed through skin. Notes: EU derived Occupational Exposure Limit Values OELV-8hr: 200 ppm 8 hours. OELV-8hr: 600 mg/m ³ 8 hours. OELV-15min: 300 ppm 15 minutes. OELV-15min: 900 mg/m ³ 15 minutes.
Ethyl acetate	NAOSH (Ireland, 5/2021). Notes: EU derived Occupational Exposure Limit Values OELV-8hr: 200 ppm 8 hours. OELV-15min: 400 ppm 15 minutes. OELV-15min: 1468 mg/m ³ 15 minutes. OELV-8hr: 734 mg/m ³ 8 hours.
n-Butyl acetate	NAOSH (Ireland, 5/2021). Notes: EU derived Occupational Exposure Limit Values OELV-8hr: 50 ppm 8 hours. OELV-8hr: 241 mg/m ³ 8 hours. OELV-15min: 150 ppm 15 minutes. OELV-15min: 723 mg/m ³ 15 minutes.
iso-butanol	NAOSH (Ireland, 5/2021). Notes: Advisory Occupational Exposure Limit Values (OELVs) OELV-8hr: 50 ppm 8 hours. OELV-8hr: 150 mg/m ³ 8 hours. OELV-15min: 75 ppm 15 minutes. OELV-15min: 225 mg/m ³ 15 minutes.
Ethylbenzene	NAOSH (Ireland, 5/2021). Absorbed through skin. Notes: EU derived Occupational Exposure Limit Values OELV-8hr: 100 ppm 8 hours. OELV-8hr: 442 mg/m ³ 8 hours. OELV-15min: 200 ppm 15 minutes.

SECTION 8: Exposure controls/personal protection

OELV-15min: 884 mg/m³ 15 minutes.

Biological exposure indices

Product/ingredient name	Exposure indices
Xylene	NAOSH (Ireland, 1/2011) [Xylene] BMGV: 1.5 g/g creatinine, methylhippuric acids [in urine]. Sampling time: end of shift - As soon as possible after exposure ceases.
Butanone	NAOSH (Ireland, 1/2011) BMGV: 70 µmol/l, butan-2- one [in urine]. Sampling time: post shift.
Ethylbenzene	NAOSH (Ireland, 1/2011) BMGV: Semi-quantitative, the biological analyte is an indicator of exposure to the substance but the quantitative interpretation of the measurement is ambiguous. These analytes should be used as a screening test if a quantitative test is not practical; or as a confirmatory test if the quantitative test is not specific and the origin of the determinant is in question., ethylbenzene [in endexhaled air]. Sampling time: not critical. BMGV: 0.7 g/g creatinine [Semi-quantitative, the biological analyte is an indicator of exposure to the substance but the quantitative interpretation of the measurement is ambiguous. These analytes should be used as a screening test if a quantitative test is not practical; or as a confirmatory test if the quantitative test is not specific and the origin of the determinant is in question.], mandelic acid and phenylglyoxylic acid [in urine]. Sampling time: end of shift at end of workweek.

Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following:
European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
Xylene	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Local
	DNEL	Short term Inhalation	260 mg/m ³	General population	Local
	DNEL	Short term Inhalation	260 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Local
	DNEL	Long term Oral	12.5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	125 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	212 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Systemic

SECTION 8: Exposure controls/personal protection

Butanone	DNEL	Long term Oral	31 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Inhalation	106 mg/m ³	General population	Systemic	
	DNEL	Long term Dermal	412 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Inhalation	600 mg/m ³	Workers	Systemic	
	DNEL	Long term Dermal	1161 mg/kg bw/day	Workers	Systemic	
Ethyl acetate	DNEL	Long term Oral	4.5 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Dermal	37 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Dermal	63 mg/kg bw/day	Workers	Systemic	
	DNEL	Long term Inhalation	367 mg/m ³	General population	Local	
	DNEL	Long term Inhalation	367 mg/m ³	General population	Systemic	
	DNEL	Short term Inhalation	734 mg/m ³	General population	Local	
	DNEL	Short term Inhalation	734 mg/m ³	General population	Systemic	
	DNEL	Long term Inhalation	734 mg/m ³	Workers	Local	
	DNEL	Long term Inhalation	734 mg/m ³	Workers	Systemic	
	DNEL	Short term Inhalation	1468 mg/m ³	Workers	Local	
	DNEL	Short term Inhalation	1468 mg/m ³	Workers	Systemic	
	n-Butyl acetate	DNEL	Short term Oral	2 mg/kg bw/day	General population	Systemic
		DNEL	Long term Oral	2 mg/kg bw/day	General population	Systemic
		DNEL	Short term Dermal	6 mg/kg bw/day	General population	Systemic
		DNEL	Short term Dermal	11 mg/kg bw/day	Workers	Systemic
DNEL		Long term Inhalation	35.7 mg/m ³	General population	Local	
DNEL		Short term Inhalation	300 mg/m ³	General population	Local	
DNEL		Short term Inhalation	300 mg/m ³	General population	Systemic	
DNEL		Long term Inhalation	300 mg/m ³	Workers	Local	
DNEL		Short term Inhalation	600 mg/m ³	Workers	Local	
DNEL		Short term Inhalation	600 mg/m ³	Workers	Systemic	
DNEL		Long term Dermal	3.4 mg/kg bw/day	General population	Systemic	
DNEL		Long term Dermal	7 mg/kg bw/day	Workers	Systemic	
DNEL		Long term Inhalation	12 mg/m ³	General population	Systemic	
DNEL		Long term Inhalation	48 mg/m ³	Workers	Systemic	
iso-butanol		DNEL	Long term Inhalation	55 mg/m ³	General population	Local
	DNEL	Long term Inhalation	310 mg/m ³	Workers	Local	
Ethylbenzene	DNEL	Long term Oral	1.6 mg/kg bw/day	General population	Systemic	

SECTION 8: Exposure controls/personal protection

	DNEL	Long term Inhalation	15 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	77 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	293 mg/m ³	Workers	Local
	DMEL	Long term Inhalation	442 mg/m ³	Workers	Local
	DMEL	Short term Inhalation	884 mg/m ³	Workers	Systemic

PNECs

No PNECs available

8.2 Exposure controls

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Recommendations : Wear suitable gloves tested to EN374.

< 1 hour (breakthrough time): Nitrile gloves. thickness > 0.3 mm

1 - 4 hours (breakthrough time): polyvinyl alcohol (PVA) thickness > 0.3 mm or 4H / Silver Shield® gloves.

> 8 hours (breakthrough time): Viton® thickness > 0.3 mm gloves

Wash hands before breaks and immediately after handling the product.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

SECTION 8: Exposure controls/personal protection

- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.
Filter type: A
Filter type (spray application): A P
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

- Physical state** : Liquid.
Colour : Colourless.
Odour : Slight
Odour threshold : Not available.
Melting point/freezing point : Not available.
Initial boiling point and boiling range :

Ingredient name	°C	°F	Method
Ethyl acetate	77.1	170.8	
Butanone	79.59	175.3	

- Flammability** : Not available.
Lower and upper explosion limit : Lower: 0.8%
Upper: 11.5%
Flash point : Closed cup: 0°C (32°F)
Auto-ignition temperature :

Ingredient name	°C	°F	Method
Butanone	404	759.2	
n-Butyl acetate	415	779	EU A.15

- Decomposition temperature** : Not available.
pH : Not applicable.
Viscosity : Kinematic (40°C): <20.5 mm²/s
Solubility(ies) :
Not available.
Solubility in water : Not available.
Partition coefficient: n-octanol/ water : Not applicable.
Vapour pressure :

Ingredient name	Vapour Pressure at 20°C			Vapour pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
Ethyl acetate	81.59	10.9				
Butanone	78.76	10.5				

- Relative density** : Not available.
Density : 0.9 g/cm³
Vapour density : Not available.

SECTION 9: Physical and chemical properties

Explosive properties	: Not available.
Oxidising properties	: Not available.
Particle characteristics	
Median particle size	: Not applicable.

SECTION 10: Stability and reactivity

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
10.5 Incompatible materials	: Reactive or incompatible with the following materials: oxidising materials
10.6 Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Xylene	LC50 Inhalation Vapour	Rat	21.7 mg/l	4 hours
	LD50 Oral	Rat	4300 mg/kg	-
Butanone	LD50 Dermal	Rabbit	6480 mg/kg	-
	LD50 Oral	Rat	2737 mg/kg	-
Ethyl acetate	LD50 Oral	Rat	5620 mg/kg	-
	n-Butyl acetate	LC50 Inhalation Vapour	Rat	0.74 mg/l
iso-butanol	LD50 Dermal	Rabbit	14112 mg/kg	-
	LD50 Oral	Rat	10760 mg/kg	-
	LC50 Inhalation Vapour	Rat	19200 mg/m ³	4 hours
Ethylbenzene	LD50 Dermal	Rabbit	3400 mg/kg	-
	LD50 Oral	Rat	2460 mg/kg	-
	LC50 Inhalation Dusts and mists	Rat	29000 mg/l	4 hours
	LD50 Dermal	Rabbit	15400 mg/kg	-
	LD50 Oral	Rat	3500 mg/kg	-

Conclusion/Summary : Based on available data, the classification criteria are not met.

Acute toxicity estimates

Route	ATE value
Dermal	3621.95 mg/kg
Inhalation (vapours)	29.7 mg/l

Irritation/Corrosion

SECTION 11: Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
Xylene	Eyes - Mild irritant	Rabbit	-	87 mg	-
	Eyes - Severe irritant	Rabbit	-	24 hours 5 mg	-
	Skin - Mild irritant	Rat	-	8 hours 60 uL	-
	Skin - Moderate irritant	Rabbit	-	100 %	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
Butanone	Skin - Mild irritant	Rabbit	-	24 hours 14 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
n-Butyl acetate	Eyes - Moderate irritant	Rabbit	-	100 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
Ethylbenzene	Eyes - Severe irritant	Rabbit	-	500 mg	-
	Skin - Mild irritant	Rabbit	-	24 hours 15 mg	-

Conclusion/Summary : Causes skin irritation.

Sensitisation

Conclusion/Summary : Based on available data, the classification criteria are not met.

Mutagenicity

Conclusion/Summary : Based on available data, the classification criteria are not met.

Carcinogenicity

Conclusion/Summary : Based on available data, the classification criteria are not met.

Reproductive toxicity

Conclusion/Summary : Based on available data, the classification criteria are not met.

Teratogenicity

Conclusion/Summary : Based on available data, the classification criteria are not met.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Xylene	Category 3	-	Respiratory tract irritation
Butanone	Category 3	-	Narcotic effects
Ethyl acetate	Category 3	-	Narcotic effects
n-Butyl acetate	Category 3	-	Narcotic effects
iso-butanol	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Xylene	Category 2	oral, inhalation	-
Ethylbenzene	Category 2	oral, inhalation	hearing organs

Aspiration hazard

Product/ingredient name	Result
Xylene	ASPIRATION HAZARD - Category 1
Ethylbenzene	ASPIRATION HAZARD - Category 1

Information on likely routes of exposure : Not available.

Potential acute health effects

Eye contact : Causes serious eye damage.

SECTION 11: Toxicological information

- Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.
- Skin contact** : Causes skin irritation.
- Ingestion** : Can cause central nervous system (CNS) depression. May be fatal if swallowed and enters airways.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains
nausea or vomiting

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Potential chronic health effects

Not available.

- Conclusion/Summary** : Not available.
- General** : May cause damage to organs through prolonged or repeated exposure.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Reproductive toxicity** : No known significant effects or critical hazards.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
Butanone	Acute EC50 >500000 µg/l Marine water	Algae - Skeletonema costatum	96 hours
	Acute EC50 5091000 µg/l Fresh water	Daphnia - Daphnia magna - Larvae	48 hours
Ethyl acetate	Acute LC50 3220000 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Acute EC50 2500000 µg/l Fresh water	Algae - Selenastrum sp.	96 hours
	Acute LC50 750000 µg/l Fresh water	Crustaceans - Gammarus pulex	48 hours
	Acute LC50 154000 µg/l Fresh water	Daphnia - Daphnia cucullata	48 hours
	Acute LC50 212500 µg/l Fresh water	Fish - Heteropneustes fossilis	96 hours
	Chronic NOEC 12 mg/l Fresh water	Daphnia - Daphnia magna	21 days
	Chronic NOEC 75.6 mg/l Fresh water	Fish - Pimephales promelas - Embryo	32 days
	n-Butyl acetate	Acute LC50 32 mg/l Marine water	Crustaceans - Artemia salina
iso-butanol	Acute LC50 18000 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Acute LC50 600 mg/l Marine water	Crustaceans - Artemia salina	48 hours
	Acute LC50 1030000 µg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute LC50 1330000 µg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours

Conclusion/Summary : Based on available data, the classification criteria are not met.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
iso-butanol	-	74 % - Readily - 28 days	-	-

Conclusion/Summary : This product has not been tested for biodegradation.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
iso-butanol	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Xylene	3.12	8.1 to 25.9	low
Butanone	0.3	-	low
Ethyl acetate	0.68	30	low
n-Butyl acetate	2.3	-	low
iso-butanol	1	-	low
Ethylbenzene	3.6	-	low

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : The classification of the product may meet the criteria for a hazardous waste.





European waste catalogue (EWC) : 080111*, 200127*

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL
14.3 Transport hazard class(es)	3 	3 	3 	3 
14.4 Packing group	II	II	II	II
14.5 Environmental hazards	No.	No.	No.	No.

Additional information

ADR/RID : **Special provisions** 640 (C)
Tunnel code (D/E)

ADN : **Special provisions** 640 (C)

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO instruments : Not relevant/applicable due to nature of the product.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions :
on the manufacture,
placing on the market
and use of certain
dangerous substances,
mixtures and articles

Other EU regulations

Industrial emissions : Not listed
(integrated pollution
prevention and control) -
Air

Industrial emissions : Not listed
(integrated pollution
prevention and control) -
Water

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Persistent Organic Pollutants

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category
P5c

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

15.2 Chemical safety assessment : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

🔍 Indicates information that has changed from previously issued version.

Abbreviations and acronyms

: ATE = Acute Toxicity Estimate
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level
EUH statement = CLP-specific Hazard statement
N/A = Not available
PBT = Persistent, Bioaccumulative and Toxic
PNEC = Predicted No Effect Concentration
RRN = REACH Registration Number
SGG = Segregation Group
vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
🔍 Flam. Liq. 2, H225 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304	On basis of test data Calculation method Calculation method Calculation method Calculation method Calculation method Calculation method

Full text of abbreviated H statements

🔍 H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure.
EUH066	Repeated exposure may cause skin dryness or cracking.

Full text of classifications [CLP/GHS]

🔍 Acute Tox. 4	ACUTE TOXICITY - Category 4
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

Date of issue/ Date of revision : 23/06/2023

Date of previous issue : 16/09/2022

Version : 2

TEKNOSOLV 025

All variants

Notice to reader

The information in this SDS is based on the present state of our knowledge and on current laws. The product is not to be used for purposes other than those specified under section 1 without first obtaining written handling instructions. It is always the responsibility of the user to take all necessary steps to fulfil the demands set out in the local rules and legislation. The information in this SDS is meant to be a description of the safety requirements for our product. It is not to be considered a guarantee of the product's properties.

