SAFETY DATA SHEET

TEKNOS

TEKNOPOX 77 (EPINOX 77) - All variants

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier

Product name : TEKNOPOX 77 (EPINOX 77) - All variants

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Paint.

1.3 Details of the supplier of the safety data sheet

Teknos Group Oy, Takkatie 3, FI-00370 HELSINKI, FINLAND. Tel. +358 9 506 091.

e-mail address of person responsible for this SDS : Prod-safe@teknos.com

1.4 Emergency telephone number

National advisory body/Poison Centre

Telephone number : Malta Competition and Consumer Affairs Authority (MCCAA): +356 2395 2000

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 2, H225
Skin Irrit. 2, H315
Eye Dam. 1, H318
Skin Sens. 1, H317
STOT RE 2, H373
Aquatic Chronic 3, H412

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :



Signal word : Danger

Hazard statements :
H225 - Highly flammable liquid and vapour.
H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.
H318 - Causes serious eye damage.
H373 - May cause damage to organs through prolonged or repeated exposure.
H412 - Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention :
P280 - Wear protective gloves. Wear eye or face protection.
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260 - Do not breathe vapour.

SECTION 2: Hazards identification

Response : P305 + P351 + P338 + P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

Storage : Not applicable.

Disposal : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazardous ingredients : Contains: Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane; Bis[4-(2,3-epoxypropoxy)phenyl]propane; iso-butanol and Naphta (petroleum), steam-cracked, C8-10 aromatic hydrocarbon fraction, alkylated and oligomerised

Supplemental label elements : Contains epoxy constituents. May produce an allergic reaction.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles :

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification : None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Type
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane	CAS: 25036-25-3	≥10 - ≤25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317	-	[1]
Bis[4-(2,3-epoxypropoxy)phenyl]propane	REACH #: 01-2119456619-26 EC: 216-823-5 CAS: 1675-54-3 Index: 603-073-00-2	≥10 - <25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	Skin Irrit. 2, H315: C ≥ 5% Eye Irrit. 2, H319: C ≥ 5%	[1]
Xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9	<10	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 STOT RE 2, H373 (oral, inhalation) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Dermal] = 1100 mg/kg ATE [Inhalation (vapours)] = 11 mg/l	[1] [2]
iso-butanol	REACH #: 01-2119484609-23 EC: 201-148-0 CAS: 78-83-1	≤5	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335	-	[1]

SECTION 3: Composition/information on ingredients

	Index: 603-108-00-1		STOT SE 3, H336		
n-Butyl acetate	REACH #: 01-2119485493-29 EC: 204-658-1 CAS: 123-86-4 Index: 607-025-00-1	≤5	Flam. Liq. 3, H226 STOT SE 3, H336 EUH066	-	[1] [2]
Naphta (petroleum), steam-cracked, C8-10 aromatic hydrocarbon fraction, alkylated and oligomerised	REACH #: 01-2119555292-40 EC: 701-299-7	≤3	Skin Sens. 1A, H317 Aquatic Chronic 3, H412	-	[1]
Butanone	REACH #: 01-2119457290-43 EC: 201-159-0 CAS: 78-93-3 Index: 606-002-00-3	≤3	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066	-	[1] [2]
Ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≤3	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) (oral, inhalation) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Inhalation (vapours)] = 11 mg/l	[1] [2]
crystalline silica, respirable powder	EC: 238-878-4 CAS: 14808-60-7	≤3	STOT RE 1, H372 (inhalation)	-	[1] [2]
N,N'-ethane-1,2-diylbis (12-hydroxyoctadecan-1-amide)	REACH #: 01-2119978265-26 EC: 701-269-3 CAS: 123-26-2	≤0.3	Skin Sens. 1B, H317 Aquatic Chronic 3, H412	-	[1]

Type

[1] Substance classified with a health or environmental hazard
[2] Substance with a workplace exposure limit

See Section 16 for the full text of the H statements declared above.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

Inhalation : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

SECTION 4: First aid measures

Skin contact : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain
watering
redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur

Ingestion : Adverse symptoms may include the following:
stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use dry chemical, CO_2, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Highly flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
metal oxide/oxides

SECTION 5: Firefighting measures

5.3 Advice for firefighters

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and material for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

6.4 Reference to other sections

: See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain

SECTION 7: Handling and storage

product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Seveso Directive - Reporting thresholds

Danger criteria

Category	Notification and MAPP threshold	Safety report threshold
P5c	5000 tonnes	50000 tonnes

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
Xylene	**EU OEL (Europe, 1/2022) [xylene, mixed isomers]** Absorbed through skin. TWA 8 hours: 50 ppm. TWA 8 hours: 221 mg/m³. STEL 15 minutes: 100 ppm. STEL 15 minutes: 442 mg/m³.
n-Butyl acetate	**EU OEL (Europe, 1/2022)** STEL 15 minutes: 150 ppm. STEL 15 minutes: 723 mg/m³. TWA 8 hours: 241 mg/m³. TWA 8 hours: 50 ppm.
Butanone	**EU OEL (Europe, 1/2022)** TWA 8 hours: 200 ppm. TWA 8 hours: 600 mg/m³. STEL 15 minutes: 300 ppm. STEL 15 minutes: 900 mg/m³.
Ethylbenzene	**EU OEL (Europe, 1/2022)** Absorbed through skin. TWA 8 hours: 100 ppm. TWA 8 hours: 442 mg/m³. STEL 15 minutes: 200 ppm. STEL 15 minutes: 884 mg/m³.
crystalline silica, respirable powder	**Ministry of Health (Malta, 10/2025) [crystalline silica]** TWA 8 hours: 0.1 mg/m³. Form: respirable dust.

Biological exposure indices

SECTION 8: Exposure controls/personal protection

Product/ingredient name	Exposure indices
No exposure indices known.	

Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Result
Bis[4-(2,3-epoxypropoxy)phenyl]propane	**DNEL - General population - Long term - Dermal** 89.3 µg/kg bw/day Effects: Systemic **DNEL - General population - Long term - Oral** 0.5 mg/kg bw/day Effects: Systemic **DNEL - Workers - Long term - Dermal** 0.75 mg/kg bw/day Effects: Systemic **DNEL - General population - Long term - Inhalation** 0.87 mg/m³ Effects: Systemic **DNEL - Workers - Long term - Inhalation** 4.93 mg/m³ Effects: Systemic
Xylene	**DNEL - General population - Long term - Oral** 5 mg/kg bw/day Effects: Systemic **DNEL - General population - Long term - Inhalation** 65.3 mg/m³ Effects: Local **DNEL - General population - Long term - Inhalation** 65.3 mg/m³ Effects: Systemic **DNEL - General population - Long term - Dermal** 125 mg/kg bw/day Effects: Systemic **DNEL - Workers - Long term - Dermal** 212 mg/kg bw/day Effects: Systemic **DNEL - Workers - Long term - Inhalation** 221 mg/m³ Effects: Local **DNEL - Workers - Long term - Inhalation** 221 mg/m³ Effects: Systemic **DNEL - General population - Short term - Inhalation**

260 mg/m³
Effects: Local

DNEL - General population - Short term - Inhalation
260 mg/m³
Effects: Systemic

DNEL - Workers - Short term - Inhalation
442 mg/m³
Effects: Local

DNEL - Workers - Short term - Inhalation
442 mg/m³
Effects: Systemic

iso-butanol

DNEL - General population - Long term - Inhalation
55 mg/m³
Effects: Local

DNEL - Workers - Long term - Inhalation
310 mg/m³
Effects: Local

n-Butyl acetate

DNEL - General population - Long term - Oral
2 mg/kg bw/day
Effects: Systemic

DNEL - General population - Short term - Oral
2 mg/kg bw/day
Effects: Systemic

DNEL - General population - Long term - Dermal
3.4 mg/kg bw/day
Effects: Systemic

DNEL - General population - Short term - Dermal
6 mg/kg bw/day
Effects: Systemic

DNEL - Workers - Long term - Dermal
7 mg/kg bw/day
Effects: Systemic

DNEL - Workers - Short term - Dermal
11 mg/kg bw/day
Effects: Systemic

DNEL - General population - Long term - Inhalation
12 mg/m³
Effects: Systemic

DNEL - General population - Long term - Inhalation
35.7 mg/m³
Effects: Local

DNEL - Workers - Long term - Inhalation
48 mg/m³
Effects: Systemic

DNEL - General population - Short term - Inhalation
300 mg/m³
Effects: Local

DNEL - General population - Short term - Inhalation
300 mg/m³

Effects: Systemic

DNEL - Workers - Long term - Inhalation
300 mg/m³
Effects: Local

DNEL - Workers - Short term - Inhalation
600 mg/m³
Effects: Local

DNEL - Workers - Short term - Inhalation
600 mg/m³
Effects: Systemic

Butanone

DNEL - General population - Long term - Oral
31 mg/kg bw/day
Effects: Systemic

DNEL - General population - Long term - Inhalation
106 mg/m³
Effects: Systemic

DNEL - General population - Long term - Dermal
412 mg/kg bw/day
Effects: Systemic

DNEL - General population - Short term - Inhalation
450 mg/m³
Effects: Systemic

DNEL - Workers - Long term - Inhalation
600 mg/m³
Effects: Systemic

DNEL - Workers - Short term - Inhalation
900 mg/m³
Effects: Systemic

DNEL - Workers - Long term - Dermal
1161 mg/kg bw/day
Effects: Systemic

Ethylbenzene

DMEL - Workers - Long term - Inhalation
442 mg/m³
Effects: Local

DMEL - Workers - Short term - Inhalation
884 mg/m³
Effects: Systemic

DNEL - General population - Long term - Oral
1.6 mg/kg bw/day
Effects: Systemic

DNEL - General population - Long term - Inhalation
15 mg/m³
Effects: Systemic

DNEL - Workers - Long term - Inhalation
77 mg/m³
Effects: Systemic

DNEL - Workers - Long term - Dermal
180 mg/kg bw/day
Effects: Systemic

DNEL - Workers - Short term - Inhalation
293 mg/m³
Effects: Local

PNECs

Not available.

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Recommendations : Wear suitable gloves tested to EN374.

< 1 hour (breakthrough time): Nitrile gloves. thickness > 0.3 mm

> 8 hours (breakthrough time): 4H / Silver Shield® gloves.

Wash hands before breaks and immediately after handling the product.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Filter type: A

Filter type (spray application): A P

SECTION 8: Exposure controls/personal protection

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid.

Colour : Various

Odour : Slight

Odour threshold : Not available.

Melting point/freezing point : Not available.

Initial boiling point and boiling range :

Ingredient name	°C	°F	Method
Butanone	79.59	175.3	
iso-butanol	108	226.4	OECD 103

Flammability : Not available.

Lower and upper explosion limit : Lower: 0.8% (xylene)
Upper: 11.5% (butanone)

Flash point : Closed cup: 18°C (64.4°F)

Auto-ignition temperature :

Ingredient name	°C	°F	Method
Butanone	404	759.2	
iso-butanol	415	779	

Decomposition temperature : Not available.

pH : Not applicable.

Viscosity : Kinematic (40°C): >20.5 mm^2/s

Solubility(ies) :

Not available.

Solubility in water : Not available.

Partition coefficient: n-octanol/water : Not applicable.

Vapour pressure :

	Vapour Pressure at 20°C			Vapour pressure at 50°C		
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
Butanone	78.7564	10.5				
n-Butyl acetate	11.25096	1.5	DIN EN 13016-2			

Relative density : Not available.

Density : 1.6 g/cm^3

Vapour density : Not available.

Particle characteristics

Median particle size : Not applicable.

9.2 Other information

9.2.1 Information with regard to physical hazard classes

SECTION 9: Physical and chemical properties

Explosive properties : Not available.

Oxidising properties : Not available.

9.2.2 Other safety characteristics

Not applicable.

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

10.5 Incompatible materials : Reactive or incompatible with the following materials: oxidising materials

10.6 Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product/ingredient name	Result
Bis[4-(2,3-epoxypropoxy)phenyl]propane	**Rabbit - Dermal - LD50** 20 g/kg Toxic effects: Behavioral - Somnolence (general depressed activity) Gastrointestinal - Hypermotility, diarrhea Gross Metabolite Changes - Weight loss or decreased weight gain
Xylene	**Rat - Oral - LD50** 4300 mg/kg Toxic effects: Liver - Other changes Kidney, Ureter, and Bladder - Other changes **Rat - Inhalation - LC50 Vapour** 21.7 mg/l [4 hours]
iso-butanol	**Rat - Oral - LD50** 2460 mg/kg **Rabbit - Dermal - LD50** 3400 mg/kg **Rat - Inhalation - LC50 Vapour** 19200 mg/m³ [4 hours]
n-Butyl acetate	**Rat - Oral - LD50** 10760 mg/kg EU **Rabbit - Dermal - LD50** 14112 mg/kg **Rat - Inhalation - LC50 Vapour** 0.74 mg/l [4 hours]
Butanone	**Rabbit - Dermal - LD50**

6480 mg/kg

Rat - Oral - LD50
2737 mg/kg

Ethylbenzene

Rat - Oral - LD50
3500 mg/kg

Rabbit - Dermal - LD50
15400 mg/kg

Rat - Inhalation - LC50 Dusts and mists
29000 mg/l [4 hours]

Conclusion/Summary [Product] : Not available.

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
TEKNOPOX 77 (EPINOX 77)	N/A	13923.6	N/A	114.2	N/A
Bis[4-(2,3-epoxypropoxy)phenyl]propane	N/A	20000	N/A	N/A	N/A
Xylene	4300	1100	N/A	11	N/A
iso-butanol	2460	3400	N/A	N/A	N/A
n-Butyl acetate	10760	14112	N/A	N/A	N/A
Butanone	2737	6480	N/A	N/A	N/A
Ethylbenzene	3500	15400	N/A	11	29000

Skin corrosion/irritation

Product/ingredient name — **Result**

Bis[4-(2,3-epoxypropoxy)phenyl]propane

Rabbit - Skin - Mild irritant
Amount/concentration applied: 500 mg

Xylene

Rat - Skin - Mild irritant
Duration of treatment/exposure: 8 hours
Amount/concentration applied: 60 uL

Rabbit - Skin - Moderate irritant
Duration of treatment/exposure: 24 hours
Amount/concentration applied: 500 mg

Rabbit - Skin - Moderate irritant
Amount/concentration applied: 100 %

n-Butyl acetate

Rabbit - Skin - Moderate irritant
Duration of treatment/exposure: 24 hours
Amount/concentration applied: 500 mg

Butanone

Rabbit - Skin - Mild irritant
Duration of treatment/exposure: 24 hours
Amount/concentration applied: 14 mg

Rabbit - Skin - Mild irritant
Duration of treatment/exposure: 24 hours
Amount/concentration applied: 402 mg

Rabbit - Skin - Moderate irritant
Duration of treatment/exposure: 24 hours
Amount/concentration applied: 500 mg

Ethylbenzene

Rabbit - Skin - Mild irritant

Duration of treatment/exposure: 24 hours
Amount/concentration applied: 15 mg

Conclusion/Summary [Product] : Not available.

Serious eye damage/eye irritation

Product/ingredient name	Result
Bis[4-(2,3-epoxypropoxy)phenyl]propane	**Rabbit - Eyes - Severe irritant** Duration of treatment/exposure: 24 hours Amount/concentration applied: 2 mg
Xylene	**Rabbit - Eyes - Mild irritant** Amount/concentration applied: 87 mg **Rabbit - Eyes - Severe irritant** Duration of treatment/exposure: 24 hours Amount/concentration applied: 5 mg
n-Butyl acetate	**Rabbit - Eyes - Moderate irritant** Amount/concentration applied: 100 mg
Ethylbenzene	**Rabbit - Eyes - Severe irritant** Amount/concentration applied: 500 mg

Conclusion/Summary [Product] : Not available.

Respiratory corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory or skin sensitization

Not available.

Skin

Conclusion/Summary [Product] : Not available.

Respiratory

Conclusion/Summary [Product] : Not available.

Germ cell mutagenicity

Not available.

Conclusion/Summary [Product] : Not available.

Carcinogenicity

Not available.

Conclusion/Summary [Product] : Not available.

Reproductive toxicity

Not available.

Conclusion/Summary [Product] : Not available.

SECTION 11: Toxicological information

Specific target organ toxicity (single exposure)

Product/ingredient name	Result
Xylene	STOT SE 3, H335 (Respiratory tract irritation)
iso-butanol	STOT SE 3, H335 (Respiratory tract irritation) STOT SE 3, H336 (Narcotic effects)
n-Butyl acetate	STOT SE 3, H336 (Narcotic effects)
Butanone	STOT SE 3, H336 (Narcotic effects)

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Result
Xylene	STOT RE 2, H373 (oral, inhalation)
Ethylbenzene	STOT RE 2, H373 (hearing organs) (oral, inhalation)
crystalline silica, respirable powder	STOT RE 1, H372 (inhalation)

Aspiration hazard

Product/ingredient name	Result
Xylene	ASPIRATION HAZARD - Category 1
Ethylbenzene	ASPIRATION HAZARD - Category 1

Information on likely routes of exposure

Not available.

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : No known significant effects or critical hazards.

Skin contact : Causes skin irritation. May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
pain
watering
redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur

Ingestion : Adverse symptoms may include the following:
stomach pains

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary [Product] : Not available.

General : May cause damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

SECTION 11: Toxicological information

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

Conclusion/Summary [Product] : The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result
iso-butanol	**Acute - LC50 - Fresh water** Fish - Rainbow trout,donaldson trout - *Oncorhynchus mykiss* Weight: 1.67 g 1330000 µg/l [96 hours] Effect: Mortality **Acute - LC50 - Marine water** Crustaceans - Brine shrimp - *Artemia salina* 600 mg/l [48 hours] Effect: Mortality
n-Butyl acetate	**Acute - LC50 - Fresh water** Fish - Fathead minnow - *Pimephales promelas* Age: 31 to 32 days; Size: 21.6 mm; Weight: 0.175 g 18000 µg/l [96 hours] Effect: Mortality **Acute - LC50 - Marine water** Crustaceans - Brine shrimp - *Artemia salina* 32 mg/l [48 hours] Effect: Mortality
Butanone	**Acute - EC50 - Fresh water** Daphnia - Water flea - *Daphnia magna* - Larvae Age: <24 hours 5091000 µg/l [48 hours] Effect: Intoxication **Acute - LC50 - Fresh water** Fish - Fathead minnow - *Pimephales promelas* Age: 31 days; Size: 22 mm; Weight: 0.167 g 3220000 µg/l [96 hours] Effect: Mortality **Acute - EC50 - Marine water** Algae - Diatom - *Skeletonema costatum* >500000 µg/l [96 hours] Effect: Population
N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide)	**Acute - LC50** Fish 10 mg/l [4 days]

Conclusion/Summary [Product] : Not available.

12.2 Persistence and degradability

Product/ingredient name	Result
iso-butanol	74% [28 days] - Readily

SECTION 12: Ecological information

Conclusion/Summary [Product] : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
iso-butanol	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	$LogP_{ow}$	BCF	Potential
Xylene	3.12	8.1 to 25.9	Low
iso-butanol	1	-	Low
n-Butyl acetate	2.3	-	Low
Butanone	0.3	-	Low
Ethylbenzene	3.6	-	Low

12.4 Mobility in soil

Soil/water partition coefficient

Product/ingredient name	Value
Bis[4-(2,3-epoxypropoxy)phenyl]propane	logKoc: 4 Koc: 10465.7
iso-butanol	logKoc: 1.1 Koc: 12.0246
n-Butyl acetate	logKoc: 1.5 Koc: 33.2139
Butanone	logKoc: 1.2 Koc: 15.8984
Ethylbenzene	logKoc: 2.2 Koc: 170.406
N,N'-ethane-1,2-diylbis (12-hydroxyoctadecan-1-amide)	logKoc: 4.3 Koc: 20542.3

Results of PMT and vPvM assessment

Product/ingredient name	PMT	P	M	T	vPvM	vP	vM
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane	No	No	No	No	No	No	No
Bis[4-(2,3-epoxypropoxy)phenyl]propane	No	No	No	No	No	No	No
Xylene	No	No	No	No	No	No	No
iso-butanol	No	No	No	No	No	No	No
n-Butyl acetate	No	No	No	No	No	No	No
Naphta (petroleum), steam-cracked, C8-10 aromatic hydrocarbon fraction, alkylated and oligomerised	No	No	No	No	No	No	No
Butanone	No	No	No	No	No	No	No
Ethylbenzene	No	No	No	No	No	No	No
crystalline silica, respirable powder	No	No	No	No	No	No	No
N,N'-ethane-1,2-diylbis (12-hydroxyoctadecan-1-amide)	No	No	No	No	No	No	No

Mobility : Not available.

Conclusion/Summary : The product does not meet the criteria to be considered as a PMT or vPvM.

12.5 Results of PBT and vPvB assessment

Regulation (EC) No. 1907/2006 [REACH]

SECTION 12: Ecological information

Product/ingredient name	PBT	P	B	T	vPvB	vP	vB
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane	No	N/A	N/A	No	N/A	N/A	N/A
Bis[4-(2,3-epoxypropoxy)phenyl]propane	No	N/A	N/A	No	N/A	N/A	N/A
Xylene	No	N/A	No	Yes	No	N/A	No
iso-butanol	No	N/A	N/A	No	N/A	N/A	N/A
n-Butyl acetate	No	N/A	N/A	No	N/A	N/A	N/A
Naphta (petroleum), steam-cracked, C8-10 aromatic hydrocarbon fraction, alkylated and oligomerised	No	N/A	N/A	No	N/A	N/A	N/A
Butanone	No	N/A	N/A	No	N/A	N/A	N/A
Ethylbenzene	N/A	N/A	N/A	Yes	N/A	N/A	N/A
crystalline silica, respirable powder	No	No	No	No	No	No	No
N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide)	No	N/A	N/A	No	N/A	N/A	N/A

Regulation (EC) No. 1272/2008 [CLP]

Product/ingredient name	PBT	P	B	T	vPvB	vP	vB
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane	No	No	No	No	No	No	No
Bis[4-(2,3-epoxypropoxy)phenyl]propane	No	No	No	No	No	No	No
Xylene	No	No	No	No	No	No	No
iso-butanol	No	No	No	No	No	No	No
n-Butyl acetate	No	No	No	No	No	No	No
Naphta (petroleum), steam-cracked, C8-10 aromatic hydrocarbon fraction, alkylated and oligomerised	No	No	No	No	No	No	No
Butanone	No	No	No	No	No	No	No
Ethylbenzene	No	No	No	No	No	No	No
crystalline silica, respirable powder	No	No	No	No	No	No	No
N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide)	No	No	No	No	No	No	No

Conclusion/Summary Regulation (EC) No. 1272/2008 [CLP] : The product does not meet the criteria to be considered as a PBT or vPvB.

12.6 Endocrine disrupting properties

Not available.

Conclusion/Summary [Product] : The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : The classification of the product may meet the criteria for a hazardous waste.

European waste catalogue (EWC) : 080111*, 200127*

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3 	3 	3 	3 
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	No.	No.	No.	No.

Additional information

ADR/RID : **Tunnel code** (D/E)

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO instruments : Not relevant/applicable due to nature of the product.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Product/ingredient name	%	Designation [Usage]
TEKNOPOX 77 (EPINOX 77)	≥90	3

Labelling :

Other EU regulations

Industrial emissions (integrated pollution prevention and control) - Air : Not listed

Industrial emissions (integrated pollution prevention and control) - Water : Not listed

Explosive precursors : Not applicable.

(EC) No 273/2004 on drug precursors

Not listed.

(EC) No 111/2005 Trade between the Union and third countries in drug precursors

Ingredient name	%	Status
Methylethylketone	≤3	Category 3

Ozone depleting substances (EU 2024/590)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Persistent Organic Pollutants

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category
P5c

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

SECTION 15: Regulatory information

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

15.2 Chemical safety assessment : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms : ATE = Acute Toxicity Estimate
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level
EUH statement = CLP-specific Hazard statement
N/A = Not available
PBT = Persistent, Bioaccumulative and Toxic
PNEC = Predicted No Effect Concentration
RRN = REACH Registration Number
SGG = Segregation Group
vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Flam. Liq. 2, H225	On basis of test data
Skin Irrit. 2, H315	Calculation method
Eye Dam. 1, H318	Calculation method
Skin Sens. 1, H317	Calculation method
STOT RE 2, H373	Calculation method
Aquatic Chronic 3, H412	Calculation method

Full text of abbreviated H statements

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

Full text of classifications [CLP/GHS]

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1
Skin Sens. 1A	SKIN SENSITISATION - Category 1A
Skin Sens. 1B	SKIN SENSITISATION - Category 1B

SECTION 16: Other information

STOT RE 1	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 1
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

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Date of previous issue : 21/03/2024

Version : 4

TEKNOPOX 77 (EPINOX 77) All variants

Notice to reader

The information in this SDS is based on the present state of our knowledge and on current laws. The product is not to be used for purposes other than those specified under section 1 without first obtaining written handling instructions. It is always the responsibility of the user to take all necessary steps to fulfil the demands set out in the local rules and legislation. The information in this SDS is meant to be a description of the safety requirements for our product. It is not to be considered a guarantee of the product's properties.