Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878 - United Kingdom: Northern Ireland

SAFETY DATA SHEET



ALPOCRYL DP 5520-40 - All variants

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier Product name

: ALPOCRYL DP 5520-40 - All variants

1.2 Relevant identified uses of the substance or mixture and uses advised againstProduct use: Paint.

1.3 Details of the supplier of the safety data sheet

Teknos Group Oy, Takkatie 3, FI-00370 HELSINKI, FINLAND. Tel. +358 9 506 091.

e-mail address of person : Prod-safe@teknos.com responsible for this SDS

National contact

Teknos Ireland Limited, 52 Ballymoughan Road, Magherafelt, BT45 6HN, UK. Tel. +44 (0) 2879 301 472.

1.4 Emergency telephone number

National advisory body/Poison Centre

Telephone number : NHS: 111

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226 Skin Sens. 1, H317 STOT SE 3, H336 Aquatic Chronic 3, H412

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms



Signal word	: Warning
Hazard statements	 H226 - Flammable liquid and vapour. H317 - May cause an allergic skin reaction. H336 - May cause drowsiness or dizziness. H412 - Harmful to aquatic life with long lasting effects.
Precautionary statements	
Prevention	 P280 - Wear protective gloves. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P273 - Avoid release to the environment.
Response	: P304 + P312 - IF INHALED: Call a POISON CENTER or doctor if you feel unwell.
Storage	: P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.

 Date of issue/Date of revision
 : 12/03/2024
 Date of previous issue
 : No previous validation
 Version
 : 1
 1/19

 ALPOCRYL DP 5520-40 - All variants
 Label No :66038

SECTION 2: Hazards identification

SECTION 2. Hazarus	iC	
Disposal	1	P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazardous ingredients	:	Contains: n-Butyl acetate; EO bis(benztriazolyl)phenylpropionat; bis (1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and methyl 1,2,2,6,6-pentamethyl- 4-piperidyl sebacate
Supplemental label elements	1	Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	:	
2.3 Other hazards		
Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	:	This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
Other hazards which do not result in classification	;	None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures	: Mixture				
Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
n-Butyl acetate	REACH #: 01-2119485493-29 EC: 204-658-1 CAS: 123-86-4 Index: 607-025-00-1	≥10 - ≤25	Flam. Liq. 3, H226 STOT SE 3, H336 EUH066	-	[1] [2]
titanium dioxide	REACH #: 01-2119489379-17 EC: 236-675-5 CAS: 13463-67-7	≥10 - ≤25	Carc. 2, H351 (inhalation)	-	[1] [*]
Xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9	<10	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 STOT RE 2, H373 (oral, inhalation) Asp. Tox. 1, H304	ATE [Dermal] = 1100 mg/kg ATE [Inhalation (vapours)] = 11 mg/ I	[1] [2]
Ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≤3	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) (oral, inhalation) Asp. Tox. 1, H304	ATE [Inhalation (vapours)] = 11 mg/ I	[1] [2]
2-butoxyethyl acetate	REACH #: 01-2119475112-47 EC: 203-933-3 CAS: 112-07-2 Index: 607-038-00-2	≤3	Acute Tox. 4, H312 Acute Tox. 4, H332	ATE [Dermal] = 1500 mg/kg ATE [Inhalation (vapours)] = 11 mg/ I	[1] [2]
EO bis(benztriazolyl)	REACH #:	≤3	Skin Sens. 1A, H317		[1]

ALPOCRYL DP 5520-40 - All variants

Label No :66038

phenylpropionat	01-0000015075-76 EC: 400-830-7 CAS: 104810-48-2 Index: 607-176-00-3		Aquatic Chronic 2, H411		
2-Methoxy-1-methylethyl acetate	REACH #: 01-2119475791-29 EC: 203-603-9 CAS: 108-65-6 Index: 607-195-00-7	≤1	Flam. Liq. 3, H226	-	[2]
bis(1,2,2,6,6-pentamethyl- 4-piperidyl) sebacate	REACH #: 01-2119491304-40 EC: 255-437-1 CAS: 41556-26-7	<1	Skin Sens. 1, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M [Acute] = 1 M [Chronic] = 1	[1]
methyl 1,2,2,6,6-pentamethyl- 4-piperidyl sebacate	REACH #: 01-2119491304-40 EC: 280-060-4 CAS: 82919-37-7	≤0.3	Skin Sens. 1, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M [Acute] = 1 M [Chronic] = 1	[1]
propylidynetrimethanol	REACH #: 01-2119486799-10 EC: 201-074-9 CAS: 77-99-6	≤0.3	Repr. 2, H361fd	-	[1]
2-Methoxy-1-methylethyl acetate	REACH #: 01-2119475791-29 EC: 203-603-9 CAS: 108-65-6 Index: 607-195-00-7	≤0.3	Flam. Liq. 3, H226 STOT SE 3, H336	-	[1] [2]
2-hydroxyethyl methacrylate	REACH #: 01-2119490169-29 EC: 212-782-2 CAS: 868-77-9 Index: 607-124-00-X	≤0.3	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1B, H317	-	[1]
Methyl methacrylate	REACH #: 01-2119452498-28 EC: 201-297-1 CAS: 80-62-6 Index: 607-035-00-6	≤0.1	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Skin Sens. 1, H317 STOT SE 3, H335	-	[1] [2]
Toluene	REACH #: 01-2119471310-51 EC: 203-625-9 CAS: 108-88-3 Index: 601-021-00-3	≤0.1	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Repr. 2, H361d STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304	-	[1] [2]
Phosphoric acid, solution	REACH #: 01-2119485924-24 EC: 231-633-2 CAS: 7664-38-2	≤0.1	Met. Corr. 1, H290 Skin Corr. 1B, H314 Eye Dam. 1, H318	-	[1] [2]
ethyl acrylate	EC: 205-438-8 CAS: 140-88-5 Index: 607-032-00-X	<0.1	Flam. Liq. 2, H225 Acute Tox. 4, H302 Acute Tox. 4, H312 Acute Tox. 3, H331 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 STOT SE 3, H335	ATE [Oral] = 800 mg/kg ATE [Dermal] = 1100 mg/kg ATE [Inhalation (gases)] = 1414 ppm Skin Irrit. 2, H315: $C \ge 5\%$ Eye Irrit. 2, H319: $C \ge 5\%$	[1] [2]

SECTION 3: Composition/information on ingredients			
	See Section 16 for the full text of the H statements declared above.	STOT SE 3, H335: C ≥ 5%	

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

<u>Type</u>

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[*] The classification as a carcinogen by inhalation applies only to mixtures placed on the market in powder form containing 1% or more of titanium dioxide particles with aerodynamic diameter \leq 10 µm not bound within a matrix.

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	:	Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	:	Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs	<u>/symptoms</u>
Eye contact	: No specific data.
Inhalation	: Adverse symptoms may include the following: nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness

: 12/03/2024 Date of previous issue

SECTION 4: First aid	measures
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.
4.3 Indication of any immedi	ate medical attention and special treatment needed
Notes to physician	 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
SECTION 5: Firefight	ting measures
5.1 Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
5.2 Special hazards arising f	rom the substance or mixture
Hazards from the substance or mixture	: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous combustion products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide metal oxide/oxides
5.3 Advice for firefighters	
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.
SECTION 6: Acciden	tal release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
6.2 Environmental precautions	:	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and material for containment and cleaning up

Date of issue/Date of revision	: 12/03/2024	Date of previous issue	: No previous validation	Version : 1	5/19
ALPOCRYL DP 5520-40 - All varia	ants			Label No :660	038

SECTION 6: Accidental release measures

Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.
6.4 Reference to other sections	: See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

Seveso Directive - Reporting thresholds

Danger criteria

Category	Notification and MAPP threshold	Safety report threshold
P5c	5000 tonne	50000 tonne

7.3 Specific end use(s)

Recommendations solutions

: Not available.

Industrial sector specific

: Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
n-Butyl acetate	EH40/2005 WELs (United Kingdom (UK), 1/2020).
-	STEL: 966 mg/m ³ 15 minutes.
	STEL: 200 ppm 15 minutes.
	TWA: 724 mg/m ³ 8 hours.
	TWA: 150 ppm 8 hours.
Xylene	EH40/2005 WELs (United Kingdom (UK), 1/2020). [xylene, o-,m-,
	p- or mixed isomers] Absorbed through skin.
	STEL: 441 mg/m ³ 15 minutes.
	TWA: 50 ppm 8 hours.
	TWA: 220 mg/m ³ 8 hours.
	STEL: 100 ppm 15 minutes.
Ethylbenzene	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed
	through skin.
	STEL: 552 mg/m ³ 15 minutes.
	STEL: 125 ppm 15 minutes.
	TWA: 100 ppm 8 hours. TWA: 441 mg/m ³ 8 hours.
2-butoxyethyl acetate	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed
	through skin.
	TWA: 20 ppm 8 hours.
	STEL: 50 ppm 15 minutes.
	STEL: 332 mg/m ³ 15 minutes.
	TWA: 133 mg/m ³ 8 hours.
2-Methoxy-1-methylethyl acetate	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed
	through skin.
	STEL: 548 mg/m ³ 15 minutes.
	TWA: 50 ppm 8 hours.
	TWA: 274 mg/m ³ 8 hours.
	STEL: 100 ppm 15 minutes.
2-Methoxy-1-methylethyl acetate	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed
	through skin.
	STEL: 548 mg/m ³ 15 minutes.
	TWA: 50 ppm 8 hours.
	TWA: 274 mg/m ³ 8 hours.
	STEL: 100 ppm 15 minutes.
Methyl methacrylate	EH40/2005 WELs (United Kingdom (UK), 1/2020).
	STEL: 416 mg/m ³ 15 minutes.
	STEL: 100 ppm 15 minutes.
	TWA: 208 mg/m ³ 8 hours.
Taluana	TWA: 50 ppm 8 hours.
Toluene	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed
	through skin.
	STEL: 384 mg/m ³ 15 minutes.
	TWA: 191 mg/m ³ 8 hours. TWA: 50 ppm 8 hours.
	STEL: 100 ppm 15 minutes.
Phosphoric acid, solution	EH40/2005 WELs (United Kingdom (UK), 1/2020).
	STEL: 2 mg/m ³ 15 minutes.
	TWA: 1 mg/m ³ 8 hours.
ethyl acrylate	EH40/2005 WELs (United Kingdom (UK), 1/2020).
	STEL: 42 mg/m ³ 15 minutes.
	STEL: 10 ppm 15 minutes.
	TWA: 5 ppm 8 hours.
	TWA: 21 mg/m ³ 8 hours.
Biological exposure indices	

Biological exposure indices

SECTION 8: Exposure controls/personal protection Product/ingredient name 1 Exposure indices

Product/ingredient name	Exposure indices		
Xylene	EH40/2005 BMGVs (United Kingdom (UK), 8/2018) [Xylene, o-, m-, p- or mixed isomers] BGV: 650 mmol/mol creatinine, methyl hippuric acid [in urine]. Sampling time: post shift.		
procedures European Stand assessment of values and mea atmospheres - o of exposure to o (Workplace atm for the measure	Ild be made to monitoring standards, such as the following: dard EN 689 (Workplace atmospheres - Guidance for the exposure by inhalation to chemical agents for comparison with limit asurement strategy) European Standard EN 14042 (Workplace Guide for the application and use of procedures for the assessment chemical and biological agents) European Standard EN 482 nospheres - General requirements for the performance of procedures ement of chemical agents) Reference to national guidance methods for the determination of hazardous substances will also be		

DNELs/DMELs

Product/ingredient name	Туре	Exposure	Value	Population	Effects
n-Butyl acetate	DNEL	Short term Oral	2 mg/kg bw/day	General population	Systemic
	DNEL	Long torm Oral		General	Svotomio
	DINEL	Long term Oral	2 mg/kg		Systemic
		Chartterna Dermal	bw/day	population	Curatamia
	DNEL	Short term Dermal	6 mg/kg	General	Systemic
			bw/day	population	0
	DNEL	Short term Dermal	11 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	35.7 mg/m ³	General population	Local
	DNEL	Short term	300 mg/m ³	General	Local
		Inhalation	J	population	
	DNEL	Short term	300 mg/m ³	General	Systemic
	DITE	Inhalation	ooo mg/m	population	eyetenne
	DNEL	Long term	300 mg/m ³	Workers	Local
	DINCE	Inhalation	Soo mg/m	WOIKEI3	Local
	DNEL	Short term	600 mg/m³	Workers	Local
	DINEL		000 mg/m	VUINEIS	LUCAI
		Inhalation	600 m m/m 3	\A/aulcaua	Curatamia
	DNEL	Short term	600 mg/m ³	Workers	Systemic
	DUE	Inhalation		a 1	
	DNEL	Long term Dermal	3.4 mg/kg	General	Systemic
			bw/day	population	
	DNEL	Long term Dermal	7 mg/kg bw/day	Workers	Systemic
	DNEL	Long term	12 mg/m ³	General	Systemic
		Inhalation	-	population	-
	DNEL	Long term	48 mg/m ³	Workers	Systemic
		Inhalation	- J.		,
Xylene	DNEL	Long term	65.3 mg/m ³	General	Local
		Inhalation	ooro	population	
	DNEL	Short term	260 mg/m ³	General	Local
	DINCE	Inhalation	200 mg/m	population	Local
	DNEL	Short term	260 mg/m ³	General	Systemic
		Inhalation	200 mg/m	population	Systemic
	DNEL	Long term	221 mg/m ³	Workers	Local
	DINEL	•	22 i iiig/iii*	VVUINCIS	LUCAI
		Inhalation	12 5 mg/	Conorol	Sustamia
	DNEL	Long term Oral	12.5 mg/	General	Systemic
			kg bw/day	population	Overters :-
	DNEL	Long term	65.3 mg/m ³		Systemic
		Inhalation		population	
	DNEL	Long term Dermal	125 mg/kg	General	Systemic
			bw/day	population	
	DNEL	Long term Dermal	212 mg/kg bw/day	Workers	Systemic
	DNEL	Long term	221 mg/m ³	Workers	Systemic
		Inhalation		-	,

	DNEL	Short term	442 mg/m ³	Workers	Local
		Inhalation	-		
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Systemic
Ethylbenzene	DNEL	Long term Oral	1.6 mg/kg bw/day	General population	Systemic
	DNEL	Long term	15 mg/m ³	General	Systemic
	DNEL	Inhalation Long term	77 mg/m³	population Workers	Systemic
	DNEL	Inhalation Long term Dermal	180 mg/kg	Workers	Systemic
	DNEL	Short term	bw/day 293 mg/m³	Workers	Local
	DMEL	Inhalation Long term	442 mg/m ³	Workers	Local
	DMEL	Inhalation Short term	884 mg/m³	Workers	Systemic
2-butoxyethyl acetate	DNEL	Inhalation Long term Oral	8.6 mg/kg	General	Systemic
	DNEL	Short term Oral	bw/day 36 mg/kg	population General	Systemic
	DNEL	Short term Dermal	bw/day 72 mg/kg bw/day	population General population	Systemic
	DNEL	Long term Inhalation	80 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	102 mg/kg bw/day	General	Systemic
	DNEL	Short term Dermal	120 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	133 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	169 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	200 mg/m ³	General population	Local
	DNEL	Short term Inhalation	333 mg/m³	Workers	Local
propylidynetrimethanol	DNEL	Long term Oral	0.34 mg/ kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.34 mg/ kg bw/day	General	Systemic
	DNEL	Long term Inhalation	0.58 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	0.94 mg/ kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	3.3 mg/m ³	Workers	Systemic
2-hydroxyethyl methacrylate	DNEL	Long term Oral	0.83 mg/ kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.83 mg/ kg bw/day	General	Systemic
	DNEL	Long term Dermal	1.3 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	2.9 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	4.9 mg/m³	Workers	Systemic

PNECs

No PNECs available

8.2 Exposure controls

Date of issue/Date of revision : 12 ALPOCRYL DP 5520-40 - All variants

SECTION 8: Exposure controls/personal protection

Appropriate engineering controls	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any low explosive limits. Use explosion-proof ventilation equipment.			
Individual protection measu				
Hygiene measures	Wash hands, forearms and face thoroughly after handling chemical products before eating, smoking and using the lavatory and at the end of the working Appropriate techniques should be used to remove potentially contaminated of Contaminated work clothing should not be allowed out of the workplace. Wa contaminated clothing before reusing. Ensure that eyewash stations and saf showers are close to the workstation location.	period. clothing. ash		
Eye/face protection	Safety eyewear complying with an approved standard should be used when a assessment indicates this is necessary to avoid exposure to liquid splashes, i gases or dusts. If contact is possible, the following protection should be worn unless the assessment indicates a higher degree of protection: safety glasse side-shields.			
Skin protection				
Hand protection	Chemical-resistant, impervious gloves complying with an approved standard be worn at all times when handling chemical products if a risk assessment in this is necessary. Considering the parameters specified by the glove manufacheck during use that the gloves are still retaining their protective properties. should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consistin several substances, the protection time of the gloves cannot be accurately estimated.	ndicates acturer, It		
	Recommendations : Wear suitable gloves tested to EN374.			
	< 1 hour (breakthrough time): Nitrile gloves. thickness > 0.3 mm			
	1 - 4 hours (breakthrough time): 4H / Silver Shield® gloves.			
Body protection	Personal protective equipment for the body should be selected based on the being performed and the risks involved and should be approved by a special before handling this product. When there is a risk of ignition from static electwear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Re European Standard EN 1149 for further information on material and design requirements and test methods.	ist tricity,		
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and shou approved by a specialist before handling this product.			
Respiratory protection	Based on the hazard and potential for exposure, select a respirator that mee appropriate standard or certification. Respirators must be used according to respiratory protection program to ensure proper fitting, training, and other im aspects of use. Filter type: A	а		
	Filter type (spray application): A P			
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legisla In some cases, fume scrubbers, filters or engineering modifications to the pr equipment will be necessary to reduce emissions to acceptable levels.	ation.		

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Odour threshold	: Not available.
Odour	: Slight
Colour	: Various
Physical state	: Liquid.
Appearance	

Date of issue/Date of revision : 1. ALPOCRYL DP 5520-40 - All variants

: 12/03/2024 Date of previous issue

SECTION 9: Physical and chemical properties

\$

Melting point/freezing point : Not available. Initial boiling point and 2 boiling range

Ingredient name		°C	°F	Method	
n-Butyl acetate		126	258.8	OECD 103	
Ethylbenzene		136.1	277	OECD 104	
Flammability	: Not ava	ilable.	•	1	

i laillillability	· Not available.
Lower and upper explosion limit	: Lower: 0.8% Upper: 7.6%
Flash point	: Closed cup: 2

: Closed cup: 27°C (80.6°F)

Auto-ignition temperature

Ingredient name		°C	°F	Method	
Polyethylene wax		244.85	472.7		
2-butoxyethyl acetate		340	644		
Decomposition temperature	: Not ava	ilable.			
рН	: Not ava	ilable.			
Viscosity	: Not ava	ilable.			
Solubility(ies)	:				
Not available.					
Solubility in water	: Not ava	ilable.			
Partition coefficient: n-octanol/ water	: Not app	licable.			
Vapour pressure	:				

Vapour pressure

	Va	Vapour Pressure at 20°C			Vapour pressure at		
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method	
n-Butyl acetate	11.25096	1.5	DIN EN 13016-2				
Ethylbenzene	9.30076	1.2					
Relative density	: Not	available.	· · ·	·			

Density	: 1.3 g/cm ³
Vapour density	: Not available.
Explosive properties	: Not available.
Oxidising properties	: Not available.
Particle characteristics	
Median particle size	: Not applicable.

SECTION 10: Stability and reactivity

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
10.5 Incompatible materials	: Reactive or incompatible with the following materials: oxidising materials
Date of issue/Date of revision	: 12/03/2024 Date of previous issue : No previous validation Version : 1 11/19
ALPOCRYL DP 5520-40 - All v	variants Label No :66038

SECTION 10: Stability and reactivity

10.6 Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
n-Butyl acetate	LC50 Inhalation Vapour	Rat	0.74 mg/l	4 hours
-	LD50 Dermal	Rabbit	14112 mg/kg	-
	LD50 Oral	Rat	10760 mg/kg	-
Xylene	LC50 Inhalation Vapour	Rat	21.7 mg/l	4 hours
	LD50 Oral	Rat	4300 mg/kg	-
Ethylbenzene	LC50 Inhalation Dusts and	Rat	29000 mg/l	4 hours
	mists		C C	
	LD50 Dermal	Rabbit	15400 mg/kg	-
	LD50 Oral	Rat	3500 mg/kg	-
2-butoxyethyl acetate	LD50 Dermal	Rabbit	1500 mg/kg	-
, ,	LD50 Oral	Rat	2400 mg/kg	-
propylidynetrimethanol	LD50 Oral	Rat	14000 mg/kg	-
2-hydroxyethyl methacrylate	LD50 Oral	Rat	5050 mg/kg	-

Conclusion/Summary

: Based on available data, the classification criteria are not met.

Acute toxicity estimates

Route	ATE value	
Dermal	15450.91 mg/kg	
Inhalation (vapours)	125.26 mg/l	

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
n-Butyl acetate	Eyes - Moderate irritant	Rabbit	-	100 mg	-
-	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
				mg	
titanium dioxide	Skin - Mild irritant	Human	-	72 hours 300	-
Vide a	The Allel inside the	Dahkit		ug l	
Xylene	Eyes - Mild irritant	Rabbit Rabbit	-	87 mg 24 hours 5	-
	Eyes - Severe irritant	Raddil	-		-
	Skin - Mild irritant	Rat		mg 8 hours 60 uL	_
	Skin - Moderate irritant	Rabbit		100 %	_
	Skin - Moderate irritant	Rabbit		24 hours 500	_
		Rabbit		mg	
Ethylbenzene	Eyes - Severe irritant	Rabbit	-	500 mg	-
5	Skin - Mild irritant	Rabbit	-	24 hours 15	-
				mg	
2-butoxyethyl acetate	Eyes - Mild irritant	Rabbit	-	24 hours 500	-
				mg	
	Skin - Mild irritant	Rabbit	-	500 mg	-
Conclusion/Summary	: Based on available data, the	classification c	riteria are	not met.	
<u>Sensitisation</u>					
Conclusion/Summary	: May cause an allergic skin re	action.			
<u>Mutagenicity</u>					
Conclusion/Summary	: Based on available data, the	classification c	riteria are	not met.	
Carcinogenicity					
	carcinogenic hazard of this produ	uct arises wher	n respirab	le dust is inhale	d in quantities
	ent of particle clearance mechani				
5 5 1	•				

Conclusion/Summary : Based on available data, the classification criteria are not met.

Reproductive toxicity

Date of issue/Date of revision	: 12/03/2024	Date of previous issue	: No previous validation	Version	:1	12/19
ALPOCRYL DP 5520-40 - A	All variants			Label No	:6603	8

SECTION 11: Toxicological information

Conclusion/Summary : Based on available data, the classification criteria are not met.

Teratogenicity

Conclusion/Summary : Based on available data, the classification criteria are not met.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
n-Butyl acetate Xylene	Category 3 Category 3	-	Narcotic effects Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Xylene	Category 2	oral, inhalation	-
Ethylbenzene	Category 2	oral, inhalation	hearing organs

Aspiration hazard

Product/ingredient name	Result
Xylene	ASPIRATION HAZARD - Category 1
Ethylbenzene	ASPIRATION HAZARD - Category 1

Information on likely routes : Not available.

of exposure

Potential acute health effects

Eye contact	: No known significant effects or critical hazards.
Inhalation	: Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
Skin contact	: May cause an allergic skin reaction.
Ingestion	: Can cause central nervous system (CNS) depression.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: No specific data.
Inhalation	: Adverse symptoms may include the following: nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

<u>Short term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health effe	<u>ects</u>
Not available.	

Not available.

SECTION 11: Toxicological information

Conclusion/Summary	: Not available.
General	 Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

11.2 Information on other hazards

- 11.2.1 Endocrine disrupting properties
- Not available.
- 11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Result	Species	Exposure
Acute LC50 32 mg/l Marine water	Crustaceans - Artemia salina	48 hours
	Fish - Pimephales promelas	96 hours
Acute LC50 3 mg/l Fresh water	Crustaceans - Ceriodaphnia dubia - Neonate	48 hours
Acute LC50 6.5 mg/l Fresh water	Daphnia - <i>Daphnia pulex -</i> Neonate	48 hours
Acute LC50 >1000000 μg/l Marine water	Fish - Fundulus heteroclitus	96 hours
Acute EC50 13000000 µg/l Fresh water	Daphnia - <i>Daphnia magna</i>	48 hours
Acute LC50 14400000 µg/l Marine water	Fish - Cyprinodon variegatus	96 hours
Acute LC50 227000 μg/l Fresh water	Fish - <i>Pimephales promelas</i> - Juvenile (Fledgling, Hatchling, Weanling)	96 hours
	Acute LC50 32 mg/l Marine water Acute LC50 18000 µg/l Fresh water Acute LC50 3 mg/l Fresh water Acute LC50 6.5 mg/l Fresh water Acute LC50 >1000000 µg/l Marine water Acute EC50 13000000 µg/l Fresh water Acute LC50 14400000 µg/l Marine water	Acute LC50 32 mg/l Marine water Acute LC50 18000 µg/l Fresh water Acute LC50 3 mg/l Fresh waterCrustaceans - Artemia salina Fish - Pimephales promelas Crustaceans - Ceriodaphnia dubia - Neonate Daphnia - Daphnia pulex - NeonateAcute LC50 6.5 mg/l Fresh waterCrustaceans - Ceriodaphnia dubia - NeonateAcute LC50 >1000000 µg/l Marine waterFish - Fundulus heteroclitusAcute LC50 13000000 µg/l Fresh waterDaphnia - Daphnia magna Fish - Cyprinodon variegatusAcute LC50 1227000 µg/l Fresh waterFish - Pimephales promelas - Juvenile (Fledgling, Hatchling,

12.2 Persistence and degradability

Conclusion/Summary : This product has not been tested for biodegradation.

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
n-Butyl acetate	2.3	-	Low
Xylene	3.12	8.1 to 25.9	Low
Ethylbenzene	3.6	-	Low
2-butoxyethyl acetate	1.51	-	Low
propylidynetrimethanol	-0.47	<1	Low
2-hydroxyethyl methacrylate	0.42	-	Low

12.4 Mobility in soil	
Soil/water partition coefficient (Koc)	: Not available.
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

Date of issue/Date of revision	: 12/03/2024	Date of previous issue
ALPOCRYL DP 5520-40 - All varia	ants	

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
European waste catalogue (EWC)	: 08.01.11
Packaging	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
Special precautions	: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	ΙΑΤΑ
14.1 UN number or ID number	UN1993	UN1993	UN1993	UN1993
14.2 UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (n-butyl acetate, xylene)	FLAMMABLE LIQUID, N.O.S. (n-butyl acetate, xylene)	FLAMMABLE LIQUID, N.O.S. (xylene, ethylbenzene)	FLAMMABLE LIQUID, N.O.S. (xylene, ethylbenzene)
14.3 Transport	3	3	3	3
hazard class(es)				
14.4 Packing group	111	111	111	111
14.5 Environmental hazards	No.	Yes.	No.	No.
Additional information				
ADR/RID	: <u>Tunnel coo</u>	<u>de</u> (D/E)		
ADN	 The product is only regulated as an environmentally hazardous substance when transported in tank vessels. 			

14.6 Special precautions for user: **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

SECTION 14: Transport information

14.7 Maritime transport in bulk according to IMO instruments

: Not relevant/applicable due to nature of the product.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Product/ingredient name	%	Designation [Usage]		
ALPOCRYL DP 5520-40	≥90	3		
Labelling : Other EU regulations				
Industrial emissions : Not listed (integrated pollution prevention and control) - Air				
Industrial emissions : Not listed (integrated pollution prevention and control) - Water				
Explosive precursors: Not applicableOzone depleting substances (1005/2009/ELNot listed.				
Prior Informed Consent (PIC) (649/2012/EU Not listed.	נ			
Persistent Organic Pollutants Not listed.				
Seveso Directive This product is controlled under the Seveso D Danger criteria	irective.			
Category				
P5c				
International regulations Chemical Weapon Convention List Scheduk Not listed.	<u>es I, II & III (</u>	<u>Chemicals</u>		
Montreal Protocol Not listed.				
Stockholm Convention on Persistent Organ Not listed.	ic Pollutant	<u>is</u>		
Rotterdam Convention on Prior Informed Co Not listed.	onsent (PIC)		
UNECE Aarhus Protocol on POPs and Heav	<u>y Metals</u>			
ate of issue/Date of revision : 12/03/2024	Date of previo	us issue : No previous validation	Version :1	16/19

ALPOCRYL DP 5520-40 - All variants

SECTION 15: Regulatory information

Not listed.

15.2 Chemical	safety
assessment	

: This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

Indicates information that has changed from previously issued version.		
Abbreviations and acronyms	 ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement N/A = Not available PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number SGG = Segregation Group 	
	vPvB = Very Persistent and Very Bioaccumulative	

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Flam. Liq. 3, H226	On basis of test data
Skin Sens. 1, H317	Calculation method
STOT SE 3, H336	Calculation method
Aquatic Chronic 3, H412	Calculation method

Full text of abbreviated H statements

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H290	May be corrosive to metals.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H351	Suspected of causing cancer.
H361d	Suspected of damaging the unborn child.
H361fd	Suspected of damaging fertility. Suspected of damaging the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

Full text of classifications [CLP/GHS]

SECTION 16: Other information

SECTION 10. U	
Acute Tox. 3	ACUTE TOXICITY - Category 3
Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Acute 1	SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
Aquatic Chronic 1	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Carc. 2	CARCINOGENICITY - Category 2
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Met. Corr. 1	CORROSIVE TO METALS - Category 1
Repr. 2	REPRODUCTIVE TOXICITY - Category 2
Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1
Skin Sens. 1A	SKIN SENSITISATION - Category 1A
Skin Sens. 1B	SKIN SENSITISATION - Category 1B
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3
Date of issue/ Date of	: 12/03/2024
revision	
Date of previous issue	e : No previous validation
Version	: 1

Notice to reader

The information in this SDS is based on the present state of our knowledge and on current laws. The product is not to be used for purposes other than those specified under section 1 without first obtaining written handling instructions. It is always the responsibility of the user to take all necessary steps to fulfil the demands set out in the local rules and legislation. The information in this SDS is meant to be a description of the safety requirements for our product. It is not to be considered a guarantee of the product's properties.

Date of issue/Date of revision : 12 ALPOCRYL DP 5520-40 - All variants

: 12/03/2024 Date of previous issue