

A fully factory applied 3 layer translucent coating system for wooden windows and exterior doors. Suitable for hardwood and modified wood.

Designed for application by automatic or manual high pressure spray.

### Application Information

Apply at temperatures between 15°C and 40°C, and humidity levels below 80% RH. Low temperature and high humidity may inhibit curing.

The surface temperature must be at least 3°C above the dew point to prevent moisture condensation during the curing process.

The surface to be coated must be clean, dry and free from dust and grease. AQUATOP® VIRTA opaque is available in standard and bespoke colours.

### Further Information

Further product information can be found in the Technical Datasheets at [teknos.com](http://teknos.com)

### Important Notes

- Light de-nibbing after the midcoat is necessary to ensure optimum film uniformity
- Pretreatment is required for timber not meeting minimum Class 3 EN 335-2

	LAYER 1 WOOD PRESERVATIVE	LAYER 2 PRIMER	LAYER 3 TOP COAT
Product	TEKNOL AQUA 1414-01	ANTISTAIN AQUA 2901-63	AQUATOP® VIRTA*
Recommended application method	Dip / Flowcoat		Spray
Application temperature	Minimum 15°C		
Wet film thickness (μ)	75-100	75-100	250-300
Dry film thickness (μ)	5-10	15-20	80-100
Drying time 23°C, 50% RH	1-2 hrs	2-3 hrs	2-3 hrs
Action when dry	Lightly de-nib and dust off		
Equipment cleaner	Water		

\*Contact Teknos for the product variant best suited to your project

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