

Suitable corrosivity categories/durability ranges

Im

Paint system ISO 12944-5	Low	Medium	High	Very high
I.06	X	X	X	X

TEI.06 Very high

**EPOXY COATINGS FOR IMMERSION
Paint systems 600 µm**

1 1.8.2018

These paint systems for immersion use consist of high solids or almost solvent-free epoxy coatings for durability class high. The suitable paint is chosen according to the technical needs.

The paint systems are designed for carbon steel for immersion categories Im 1, Im 2 and Im 3.

Paint		A1	A2	A3	A4
INERTA 160	EP	1x600 µm			
INERTA 165	EP		2x300 µm		
INERTA 280	EP			1x600 µm	
INERTA 160 FILL	EP				1x600 µm
Total film thickness		600 µm	600 µm	600 µm	600 µm
Paint system VOC, g/m ²		25	65	31	25

Example of Teknos paint system code	Example of paint system structure
TEI.06/VH/A1	ISO 12944-5/I.06-EP (EP600/1-FeSa 2½).

These Teknos painting systems have been designed in accordance with ISO 12944:2017-2018 standards. In order to reach the durability ranges in specified corrosivity categories, care must be taken to ensure full compliance of steel construction design, steel prework and surface preparation quality with ISO 12944 standards.

Surface preparation Remove from the surfaces any contaminants that might be detrimental to surface preparation and painting. Remove also water-soluble salts by using appropriate methods.

Steel surfaces: Remove mill scale and rust by blast cleaning to preparation grade Sa 2½ (standard ISO 8501-1).

For more detailed information about of the above-mentioned products please see individual product data sheets.