Polyurea coating systems **PUA320-S1** Teknopur 320-800 Steel 1

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Coating system intended for the treatment of steel surfaces where priming is done with two-pack polyurethane paint and coating with solvent-free polyurea elastomeric coating. When a precise colour or UV protection is desired the system can be overcoated with solvent-borne TEKNODUR 0090 polyurethane paint.

| | PUA320-S1a | PUA320-S1b | PUA320-S1c |
|----------------------|-------------|-------------|-------------|
| TEKNODUR PRIMER 8-00 | priming | priming | priming |
| TEKNOPUR 320-800 | 2 x 1500 µm | 3 x 1500 µm | 2 x 1500 µm |
| TEKNODUR 0090 | - | - | 1 x 40 µm |
| Total film thickness | 3000 µm | 4500 µm | 3040 µm |

UsageFor objects requiring mechanical and chemical resistance, e.g. industrial reservoirs, basins and
floors.Surface preparationThe surface preparation method is chosen according to the instructions given in the technical data
sheet of the primer to be used.Maintenance coatingContaminants are removed thoroughly from the old coating and it is matted down. Possible top coat
is removed e.g. by sanding. If the coating is damaged, the damaged areas are repaired with
polyurea repair material. Maintenance coating is done on sanded coating that is primed with
TEKNOPUR SEALER 200. More detailed instructions for maintenance coating are given in Teknos
polyurea handbook.If the coating has been damaged from chemical exposure, the damaged layer is to be removed
before the maintenance coating.

For more detailed information about the above-mentioned products please see individual product data sheets.