

	LAYER 1 WOOD PRESERVATIVE	LAYER 2 INTERMEDIATE	LAYER 3 TOPCOAT	LAYER 4 TOPCOAT
Product	TEKNOL AQUA 1410-01	AQUAFILLER 6500-01	AQUATOP 2600-69	AQUATOP 2600-69
Recommended application method	Dip / Flowcoat		Spray	
Application temperature	Minimum 15°C			
Wet film thickness (μ)	N/A	75-100	150	150
Dry film thickness (μ)	N/A	15-20	50-55	50-55
Drying time 23°C, 50% RH	2-3 hrs	N/A	2-3 hrs	2-3 hrs
Action when dry	Lightly de-nib and dust off			
Equipment cleaner	Water			

Disclaimer: The above information is normative and based on laboratory tests and practical experiences. The information is noncommittal, and we cannot accept liability for the results obtained under working conditions beyond our control, and consequently the buyer or the user is not released from the obligation to test the suitability of our products for specific means and application methods under the actual application conditions. Our liability covers only damage caused directly by defects in the products supplied by Teknos. This product is intended for professional use only. This implies that the user possesses sufficient knowledge for using the product correctly with regard to technical and working safety aspects. The latest versions of Teknos' Technical Data Sheets and Safety Data Sheets are available from our homepage www.teknos.com. All trademarks displayed on this document are the exclusive property of Teknos Group or its affiliated companies.

A fully factory applied 4 layer colourless coating system for windows and exterior doors.

Designed for application by automatic or manual high pressure spray.

Application Information

Apply at temperatures between 15°C and 40°C, and humidity levels below 80% RH. Low temperature and high humidity may inhibit curing.

The surface temperature must be at least 3°C above the dew point to prevent moisture condensation during the curing process.

The surface to be coated must be clean, dry and free from dust and grease.

Further Information

Advice on enhanced UV protection and optimum dry film thickness for colourless systems is available on the Technical Datasheets. Further product information can also be found in the Technical Datasheets at teknos.com

Important Notes

- Light de-nibbing after the midcoat is necessary to ensure optimum film uniformity
- Pretreatment is required for timber not meeting minimum Class 3 EN 335-2